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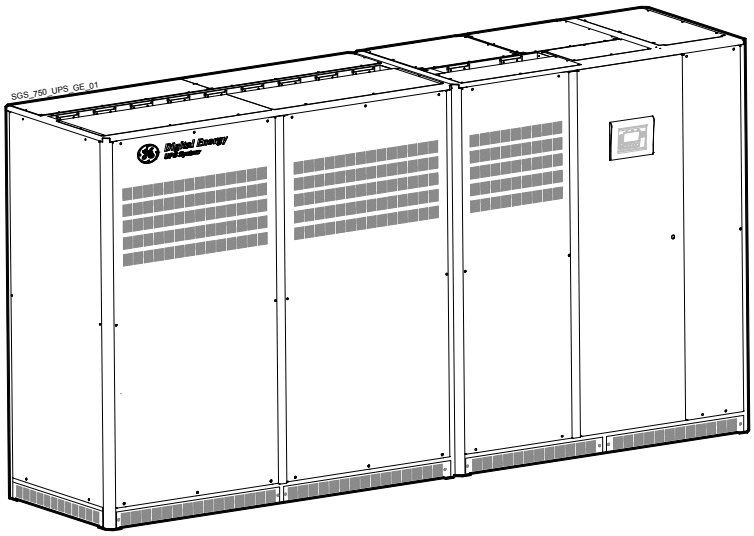

Installation Guide

Uninterruptible Power supply

SG Series 750 UL S2

SG Series 750 T12 UL S2

750 kVA / 480Vac UL / S2

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Dear Customer,

We thank you for selecting our products and are pleased to count you amongst our very valued customers at ***GE***.

We trust that the use of the ***SG Series 750*** & ***SG Series 750 T12*** Uninterruptible Power Supply system, developed and produced to the highest standards of quality, will give you complete satisfaction.

Please read carefully the *Installation Guide*, which contains all the necessary information and describes all you need to know about the installation of the UPS.

Thank you for choosing ***GE*** !

START UP AND COMMISSIONING

A GE GLOBAL SERVICES FIELD ENGINEER must perform start-up and commissioning of the UPS.

Please Contact GE. GLOBAL SERVICES at least two weeks prior to schedule start-up and commissioning at 1-800-637-1738, or by E-mail at pgservice@ge.com .

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Your service contact:

Preface

Congratulations on your choice of a *SG Series* Uninterruptible Power Supply (UPS).
It will help eliminate load disturbances due to unexpected power problem.

This manual describes how to prepare the installation site, and it provides weight and dimensions and procedures for moving, installing and connecting the UPS.

Please refer to the *Operating Manual*, which describes the function of the UPS module, the purpose and location of the switches, the meaning of the system events related to the front panel indication, and provides procedures for starting and stopping the equipment.

While every care has been taken to ensure the completeness and accuracy of this manual, *GE* assumes no responsibility or liability for any losses or damages resulting from the use of the information contained in this document.

NOTE !
SG Series 750 & *SG Series 750 T12* is a product that needs to be installed by a licensed and knowledgeable contractor.

We recommend that this manual be kept next to the UPS for future references.
If any problems are encountered with the procedures contained in this manual, please contact your *Service Center* before you proceed.

Some of the information contained in this manual may be changed without notice to reflect technical improvements.

Safety instructions

Read the safety instructions contained on the following pages carefully before the installation of the UPS, options and *Battery System*.

Pay attention to the rectangular boxes included in the text:
They contain important information and warning concerning electrical connections and personnel safety.

RPA
Redundant Parallel Architecture

Parallel version secured with RPA

When included in the text, this symbol refers to operation needed only for parallel system.

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1 IMPORTANT SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS

This manual contains important instructions for models ***SG Series 750*** & ***SG Series 750 T12*** that should be followed during installation and maintenance of the UPS and battery.

GENERAL

- Move the UPS in an upright position in its original package to the final destination room.
  To lift the cabinets, use a forklift or lifting belts with spreader bars.
- Check for sufficient floor and elevator loading capacity.
- Check the integrity of the UPS equipment carefully.
  If you notice visible damage, do not install or start the UPS.
  Contact the nearest *Service Center* immediately.
- WARNING! *RISK OF ELECTRICAL SHOCK*:
  Do not remove covers, there are no user serviceable parts inside.
- After switching off takes 5 minutes for the DC capacitors to discharge because a lethally high voltage remains at the terminals of the electrolytic capacitors.
- All maintenance and service work should be performed by qualified service personnel.
  The UPS contains its own energy source (battery).
- The field-wiring outlets may be electrically live, even when the UPS is disconnected from the utility.
- Dangerous voltages may be present during battery operation.
- The battery must be disconnected during maintenance or service work.
- This UPS contains potentially hazardous voltages.
- Be aware that the inverter can restart automatically after the utility voltage is restored.

INSTALLATION

- This UPS must be installed and connected only by trained personnel.
- Verify accurately during Commissioning and Maintenance of the UPS, for the following:
  Damaged components, squeezed wires and cables, or not correctly inserted plugs.
- After removing the sidewalls of the UPS, make sure that all earth connections when reassembling, are correctly reattached.
- This UPS is intended for use in a controlled indoor environment free of conductive contaminants and protected against animals intrusion.
- WARNING! HIGH EARTH LEAKAGE CURRENT:
  Earth connection is essential before connecting to AC input!
- Switching OFF the unit does not isolate the UPS from the utility.
- Do not install the UPS in an excessively humid environment or near water.
- Avoid spilling liquids on or dropping any foreign object into the UPS.
- The unit must be placed in a sufficiently ventilated area; the ambient temperature should not exceed 104°F (40°C).
- Optimal battery life is obtained if the ambient temperature does not exceed 77°F (25°C).
- It is important that air can move freely around and through the unit. Do not block the air vents.
- Avoid locations in direct sunlight or near heat sources.

STORAGE

- Store the UPS in a dry location; storage temperature must be within -13°F (-25°C) to 131°F (+55°C).
- The optimal temperature for Battery storage is 68°F (20°C) to 77°F (25°C) and shall never exceed the range -4°F (-20°C) to 104°F (40°C).
- If the unit is stored for a period exceeding 3 months, the battery must be recharged periodically (time depending on storage temperature).

BATTERY

- The battery-voltage is dangerous for person's safety.
- When replacing the battery, use the same cells number, voltage (V), capacity (Ah).
  All the battery used, shall be of the same manufacturer and date of production.
- Proper disposal or recycling of the battery is required.
  Refer to your local codes for disposal requirements.
- Never dispose of battery in a fire: they may explode.
- Do not open or mutilate battery: their contents (electrolyte) may be extremely toxic.
  If exposed to electrolyte, wash immediately with plenty of water.
- Avoid charging in a sealed container.
- Never short-circuit the batteries.
  When working with batteries, remove watches, rings or other metal objects, and only use insulated tools.
- In case of air shipment, the cables +/- going to the battery fuses/terminals shall be disconnected and isolated.

Safety instructions when working with battery

EXTERNAL BATTERY MUST BE INSTALLED AND CONNECTED TO THE UPS BY QUALIFIED SERVICE PERSONNEL.
INSTALLATION PERSONNEL MUST READ THIS ENTIRE SECTION BEFORE HANDLING THE UPS AND BATTERY.

DANGER!

Full voltage and current are always present at the battery terminals.
The battery used in this system can provide dangerous voltages, extremely high currents and a risk of electric shock.
If the terminals are shorted together or to ground they may cause severe injury.
You must be extremely careful to avoid electric shock and burns caused by contacting battery terminals or shorting terminals during battery installation.
Do not touch un-insulated battery terminals.

A qualified service person, who is familiar with battery systems and required precautions, must install and service the battery.
The installation must conform to national and local codes.
Keep unauthorised personnel away from the battery.

The qualified service person must take these precautions:

1 Wear protective clothing, such as rubber gloves and boots and protective eye wear.
Batteries contain caustic acids and toxic materials and can rupture or leak if mistreated.
Remove rings and metal wristwatches or other metal objects and jewellery.
Do not carry metal objects in your pockets where the objects can fall into the battery cabinet.

2 Tools must have insulated handles and must be insulated so that they will not short battery terminals.
Do not allow a tool to short between individual or separate battery terminals or to the cabinet or rack.
Do not lay tools or metal parts on top of the battery, and do not lay them where they could fall onto the battery or into the cabinet.

3 Install the battery as shown on the drawing provided with the battery.
When connecting cables, never allow a cable to short across a battery's terminals, the string of battery, or to the cabinet or rack.

4 Align the cables on the battery terminals so that the cable lug will not contact any part of the cabinet or rack, even if the battery is moved.
Keep the cable away from any sharp metal edges.

5 Install the battery cables in such a way that the UPS or battery cabinet doors cannot pinch them.

6 Do not connect the battery terminal to Ground.
If any battery terminal is inadvertently grounded, remove the source of the ground.
Contacting any part of a grounded battery can cause a risk of electric shock.

7 To reduce the risk of fire or electric shock, install the battery in a temperature and humidity controlled indoor area, free of contaminants.

8 Battery system chassis ground (earth) must be connected to the UPS chassis ground (earth).
If you use conduits, this ground conductor must be routed in the same conduit as the battery conductors.

9 Where conductors may be exposed to physical damage, protect the conductors in accordance with all applicable codes.

10 If you are replacing the battery or repairing battery connections, shut OFF the UPS and remove the battery fuses.

Safety symbols and warnings

Safety warnings

The text of this manual contains some warnings to avoid risk to the persons and to avoid damages to the UPS system and the supplied critical loads.

The non-observance of the warnings reminding hazardous situations could result in human injury and equipment damages.

Please pay attention to the meaning of the following warnings and symbols.

Throughout this manual the following symbols are defined:

	**WARNING, if instruction is not followed injury or serious equipment damage may occur!**
	**CAUTION, internal parts have dangerous voltage present.** **Risk of electric shock!**
	**PE (Earth) – GND (Ground)** **PROTECTIVE GROUNDING TERMINAL:** **A terminal which must be connected to earth ground prior to making any other connection to the equipment.**
	**A terminal to which or from which an alternating (sine wave) current or voltage may be applied or supplied.**
	**A terminal to which or from which a direct current or voltage may be applied or supplied.**
	**This symbol indicated the word "phase".**
	**This symbol indicates the principal on/off switch in the on position.**
	**This symbol indicates the principal on/off switch in the off position.**

2 LAYOUT

2.1 LAYOUT *SG Series 750* & *SG Series 750 T12*

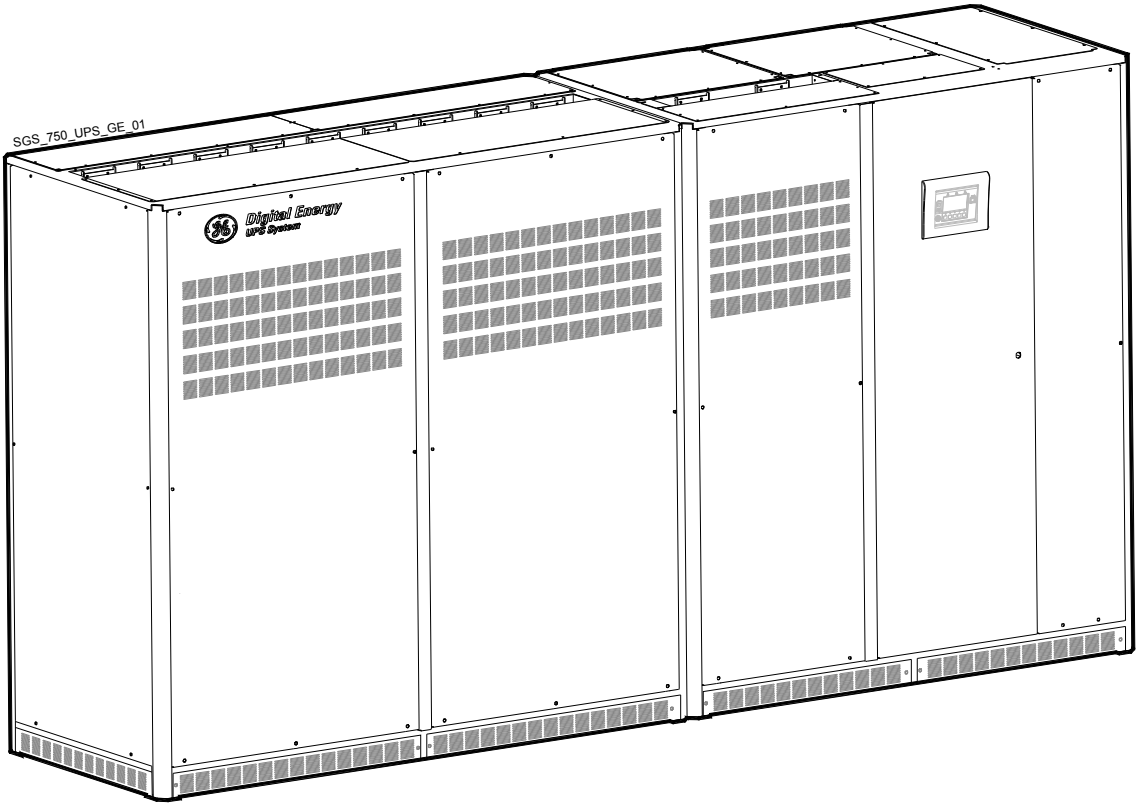


Fig. 2.1-1 SG Series 750 & SG Series 750 T12 general view

2.2 INVERTER CABINET LAYOUT *SG Series 750* & *SG Series 750 T12*

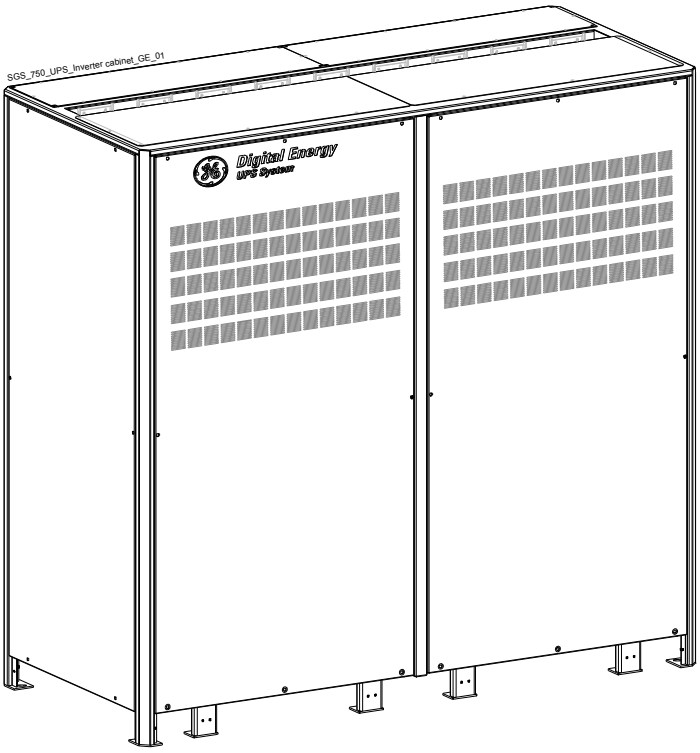


Fig. 2.2-1 Inverter cabinet general view

2.3 RECTIFIER CABINET LAYOUT *SG Series 750* & *SG Series 750 T12*

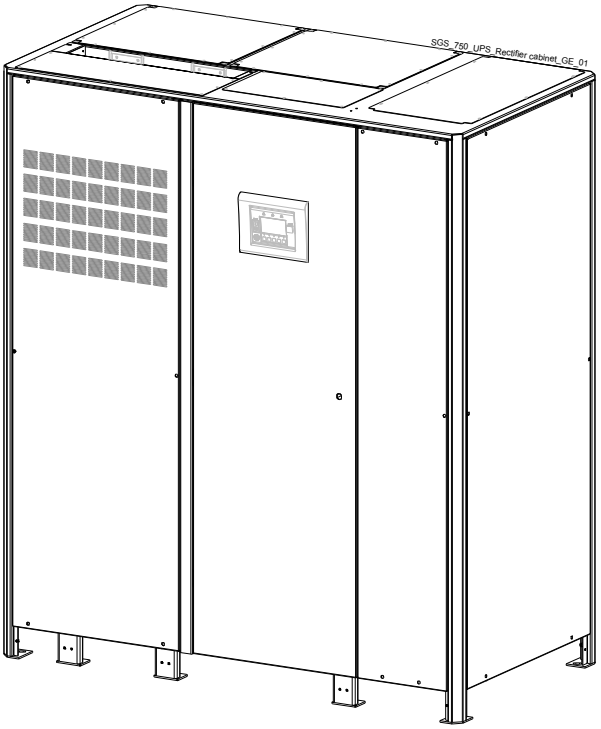


Fig. 2.3-1 Rectifier cabinet general view

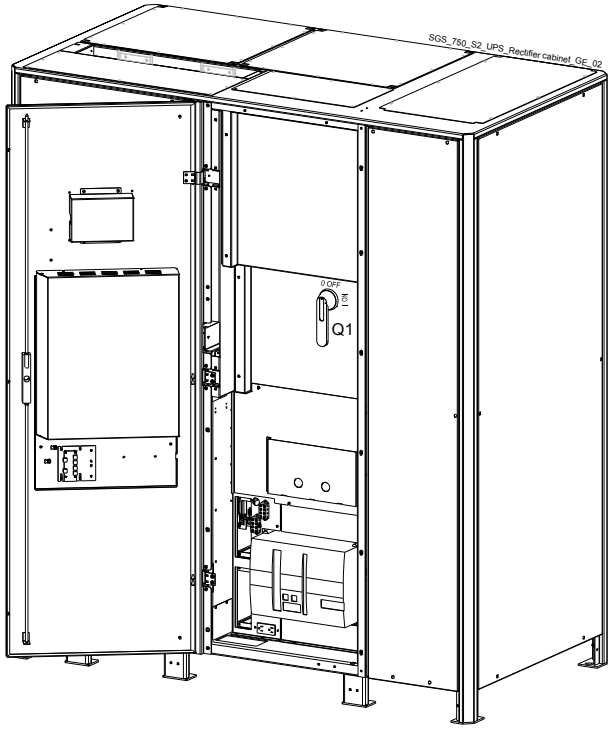


Fig. 2.3-2 Rectifier cabinet general view with open doors

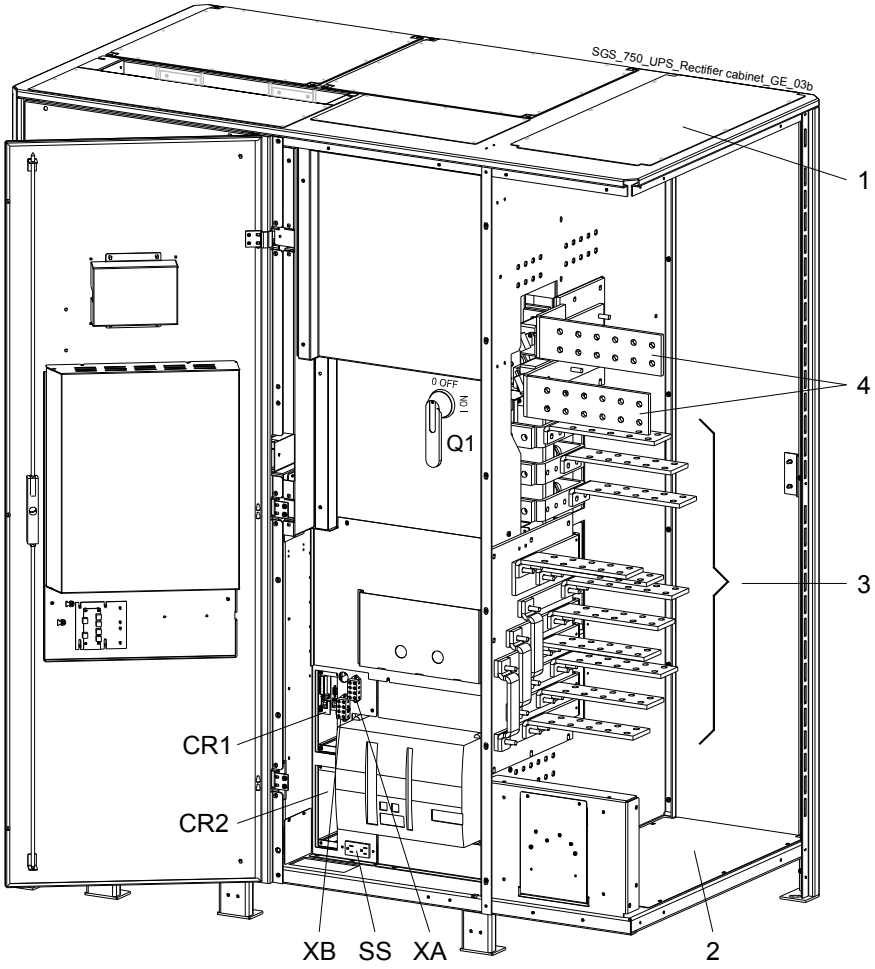


Fig. 2.3-3 General rectifier cabinet view without protection panels

1 Opening for top cable entry (*)

2 Opening for bottom cable entry (*)

3 Bus bars for Utility input and Load output

4 Bus bars for external Battery connection

CR1 Connectivity Rack with a Customer Interface

CR2 Connectivity Rack for additional Customer Interface

SS Service socket 120Vac / 6A

XA Terminals for 24Vdc Auxiliary Power Supply connection and Battery Breaker Release

XB Terminals for EPO connection

*****) Remove this panel or provide means to capture metal filings from cutting conduit entry holes.

3 INSTALLATION

3.1 TRANSPORT

The two cabinets of the UPS are packaged on a pallet suitable for handling with a forklift.

Pay attention to the *center of gravity*.

The cabinets must be moved in **upright position**.
Do not tilt cabinets **more than +/- 10°** during handling.

Move each cabinet in it's original package to the final destination site.

Do not stack other packages on top: This could damage the UPS.

If the UPS cabinets must be lifted by crane, use suitable lifting straps and spreader bars.
Note of the center of gravity (for rectifier and inverter cabinet) marked on the package.

Forklift

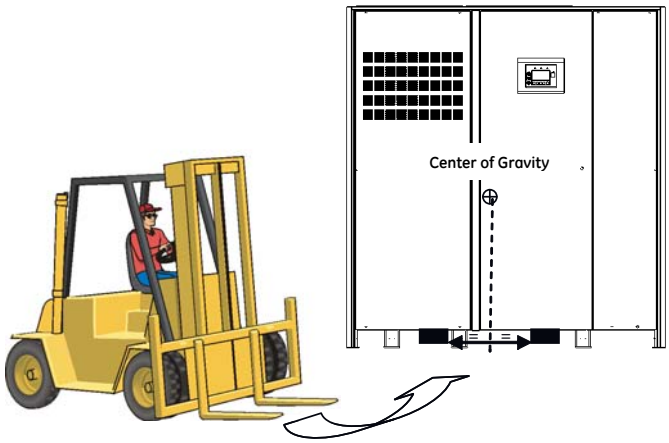


Fig. 3.1-1 Position of the forklift when moving the unpacked rectifier cabinet

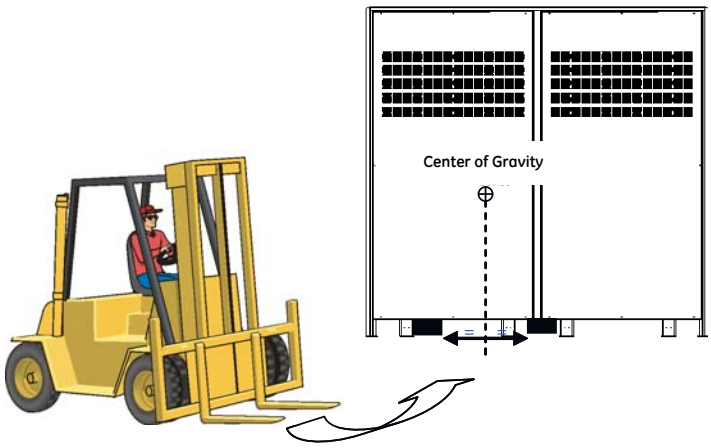


Fig. 3.1-2 Position of the forklift when moving the unpacked inverter cabinet

Forklift

The UPS may be lifted with a forklift in upright position.

Take note of the ***CENTER OF GRAVITY*** marked on the package.

WARNING !

Check for sufficient floor and elevator loading capacity.

Transport UPS only in upright position.

Do not stack other package on top of the UPS.

WARNING !

When loading / unloading and when moving the UPS, it is forbidden:

When loading / unloading and when moving the UPS, pay attention to:

Crane

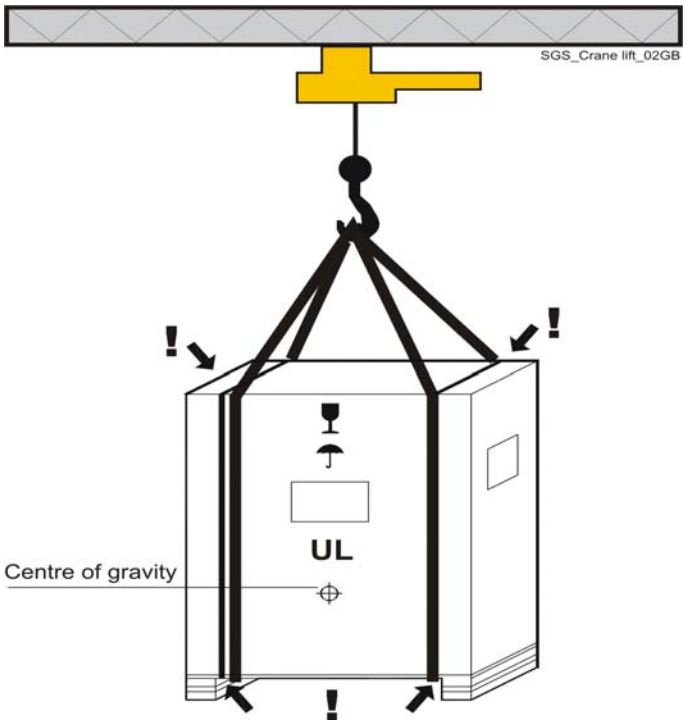


Fig. 3.1-3 Position of the carrying belts when moving the unpacked rectifier cabinet and inverter cabinet

Crane

If the packed UPS cabinets have to be lifted by crane, use suitable carrying belts taking note of the ***CENTER OF GRAVITY*** marked on the package.

Take all necessary precautions to avoid damage to the cabinet while hoisting the UPS.

WARNING !

PLEASE DO NOT LIFT UNPACKED UPS CABINETS USING A CRANE.

WARNING !

When loading / unloading and when moving the UPS, it is forbidden:

When loading / unloading and when moving the UPS, pay attention to:

3.1.1 Dimensions and weight

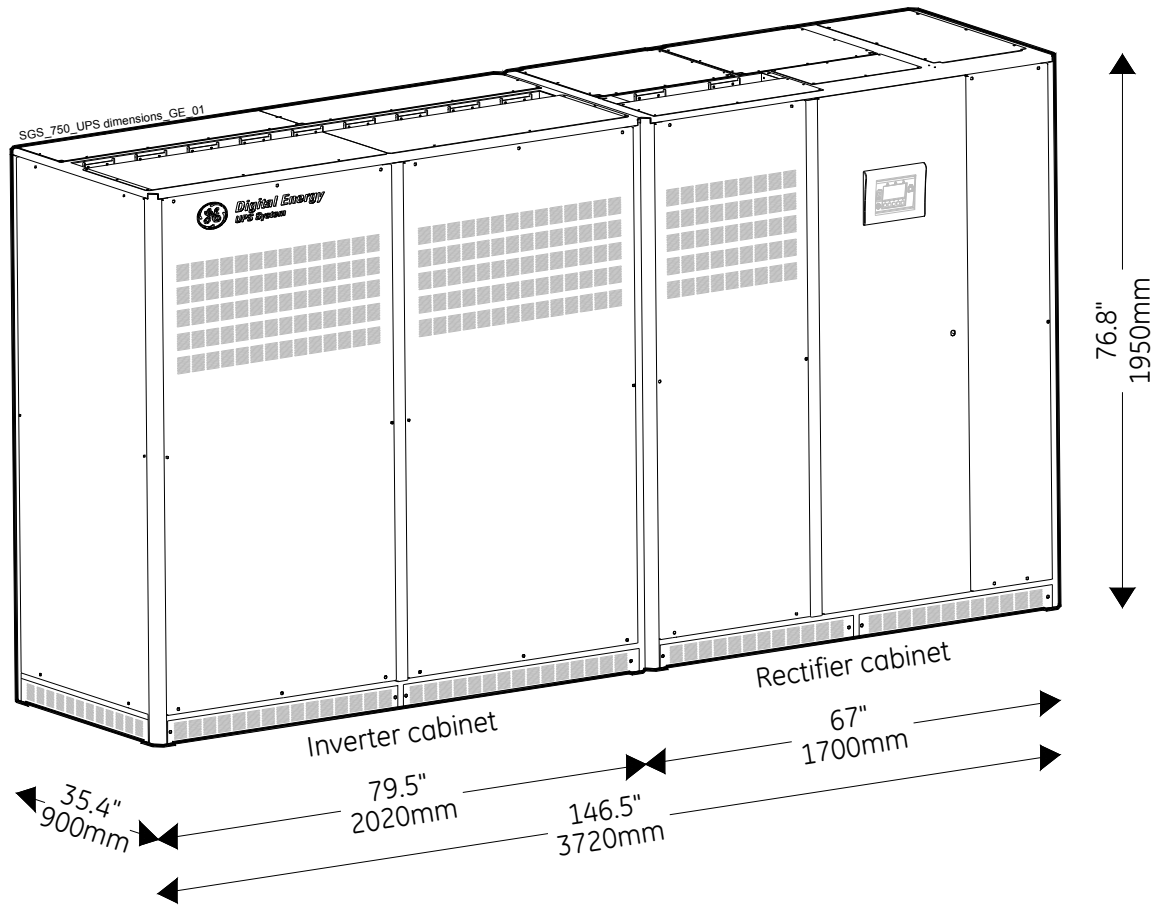


Fig. 3.1.1-1 SG Series 750 & SG Series 750 T12 cabinet dimensions

***SG Series 750* & *SG Series 750 T12* UPS dimensions** (W x D x H)	
SG Series 750 & *SG Series 750 T12*	146.5x35.4x76.8 inches (3720x900x1950 mm)
SG Series 750 & *SG Series 750 T12 - Inverter cabinet*	79.5x35.4x76.8 inches (2020x900x1950 mm)
SG Series 750 & *SG Series 750 T12 - Rectifier cabinet*	67x35.4x76.8 inches (1700x900x1950 mm)

Weights *SG Series 750* & *SG Series 750 T12* and options				
UPS rating with Rectifier Configuration	**Weight** (lbs./ Kg)		**Floor Load** (lbs./sq ft / Kg/m²)	
	Rectifier	**Inverter**	**Rectifier**	**Inverter**
SG Series 750 (6 pulse) with 5th filter	3468 / 1573	6332 / 2872	211 / 1028	324 / 1580
SG Series 750 (6 pulse) with 5th & 11th filter	3607 / 1636	6332 / 2872	219 / 1069	324 / 1580
SG Series 750 T12 (12 pulse) without filter	5002 / 2269	6332 / 2872	304 / 1483	324 / 1580
SG Series 750 T12 (12 pulse) with 11th filter	5141 / 2332	6332 / 2872	312 / 1524	324 / 1580

NOTE !

The weight of each single piece is marked outside the package!

3.2 DELIVERY

When delivered, inspect the **package integrity** and **the physical condition of the cabinets** carefully.

In case of any damage sustained during transport, immediately inform the carrier and contact your local ***Service Center***.
Do not accept damaged equipment, please contact your *Service Center*.

A **detailed report** of the damage is necessary for any insurance claim.

NOTE !
A damaged UPS must never be installed or connected to mains or battery!

3.3 STORAGE

3.3.1 Storage of the UPS

The UPS is carefully packed for transport and storage so that it is in perfect condition when installed.
Never leave a UPS outside the building and don't store other packages on the top of the UPS.

It is advisable to store the UPS in its original package in a dry, dust-free room, away from chemical substances, and with a temperature range not exceeding **-13°F** (-25°C) to **131°F** (55°C).
In case the battery is included please refer to *Section 3.3.2*.

Some important functions of the UPS, such as the customized functions, are defined by parameters stored in a RAM memory.
A small backup battery located on the *Control Unit board* supplies the *RAM*.
If the storage time of the UPS exceeds **1 year**, these functions **should be verified** by an authorized *Service Center* before putting the UPS into operation.

3.3.2 Storage of Battery

When the delivery includes a maintenance free *Battery*, keep in mind that they are subject to self-discharge and therefore you must recharge the *Battery*.

The storage time without *Battery* recharge depends on the temperature of the storage site.

The optimal temperature for *Battery* storage is **68°F** (20°C) to **77°F** (25°C) and shall never exceed the range **-4°F** (-20°C) to **104°F** (40°C).

Recharge stored maintenance free *Battery* every:

6 months when the storage temperature is 20°C (68°F)

3 months when the storage temperature is 30°C (86°F)

2 months when the storage temperature is 35°C (95°F)

3.4 PLACE OF INSTALLATION

3.4.1 UPS location

NOTE !

A QUALIFIED ELECTRICAL CONTRACTOR must carry out the installation and cabling of the UPS.

It is important to have a clean, dust-free environment provided with proper ventilation and air-conditioning to keep the ambient temperature within the specified operating range.

The recommended air inlet temperature is from **68°F** (20°C) to **77°F** (25°C) (**max. 104°F / 40°C**).
Refer to *Section 3.5*.

Check for sufficient floor load capacity before installing the UPS and the *Battery*.
Refer to *Section 3.1.1*.
The inverter cabinet and rectifier cabinet must be installed on level floor.

For *Battery* installation follow the local codes and the recommendation of the battery supplier.

NOTE !

Temperature is very important for valve-regulated batteries (maintenance free).

Operation at temperatures higher than 77°F (25°C) will reduce battery life.

The ***SG Series*** UPS can radiate radio frequency energy.
Although some RFI filtering is inherent to the UPS there is no guarantee that the UPS will not influence sensitive devices such as cameras and monitors that are positioned close by.
If interference is expected, the UPS should be moved away from the sensitive equipment.

***SG Series 750* & *SG Series 750 T12* positioning**

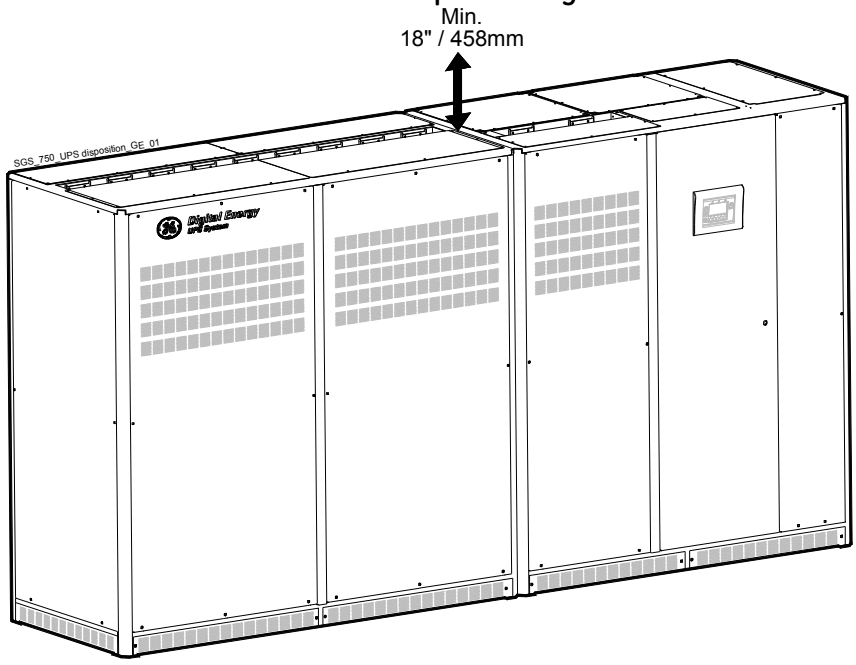


Fig. 3.41-1 SG Series 750 & SG Series 750 T12 clearances

The rear panel of the UPS may be mounted flush to a wall or other structure.

Clearance around the front of the unit should be sufficient to enable free passage of personnel with the doors fully open, and to allow sufficient airflow to the door vents.

Check section 110-26(A) of the NEC code and OSHA for specific requirements.

Recommended minimum clearance between ceiling and top of the UPS should be **18" (458mm**) for proper cooling air exhaust.

In case of additional cabinets (external Batteries or input, output transformers) these can be placed on either side of the cabinet.

For *SG Series Inter Cabinet Connections* please refer to *Section 3.7*.

SG Series 750 & *SG Series 750 T12* openings for input and output cable connections

SG Series 750 & *SG Series 750 T12* openings are provided on the top and the bottom of the rectifier cabinet for the connection of input and output cables.
Pay attention to the position of these openings, when choosing the placement of the UPS.
These openings are covered with a protective plate.

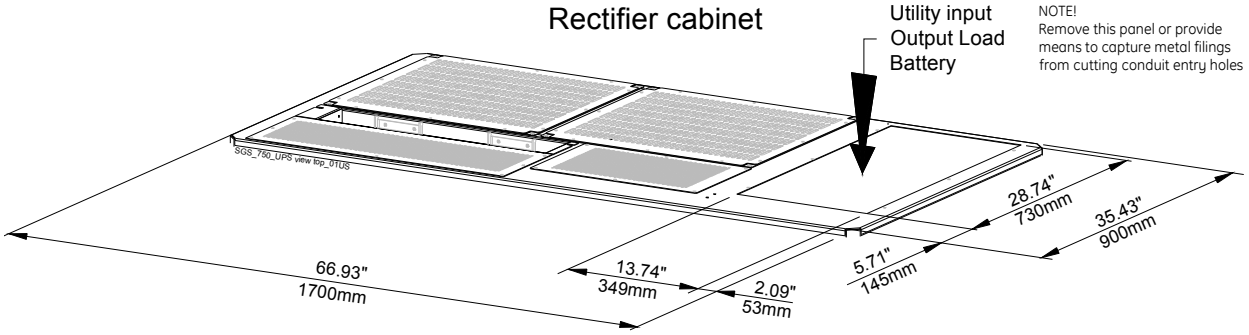


Fig. 3.4.1-2 SG Series 750 & SG Series 750 T12 opening on top of the cabinet for input & output cables

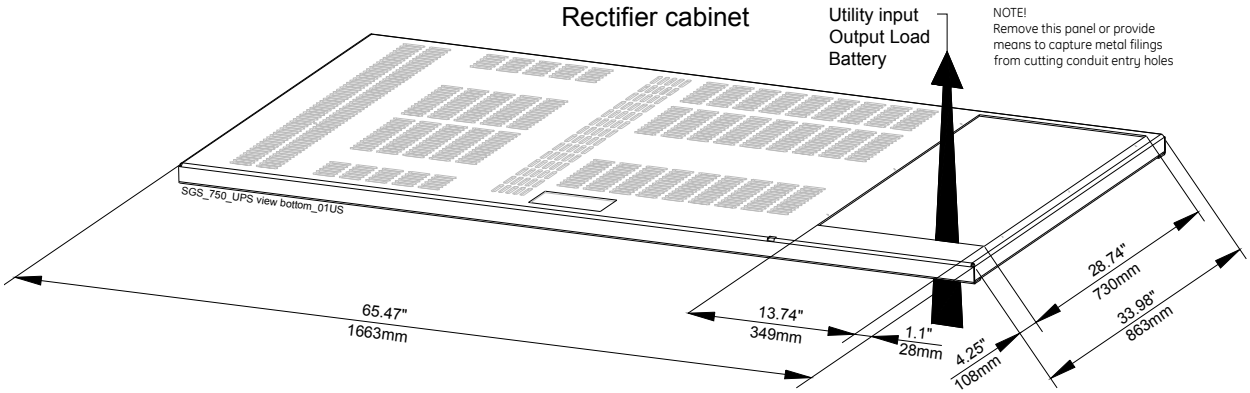


Fig. 3.4.1-3 SG Series 750 & SG Series 750 T12 opening on the bottom of the cabinet for input & output cables

SG Series 750 & *SG Series 750 T12* fixing of the UPS cabinet on the floor

The UPS cabinet is free standing and normally does not require to be bolted to the floor.
The UPS cabinet can be fixed however to the floor by bolting it with the supporting blocks to the floor. See *Fig. 3.4.1-4*.

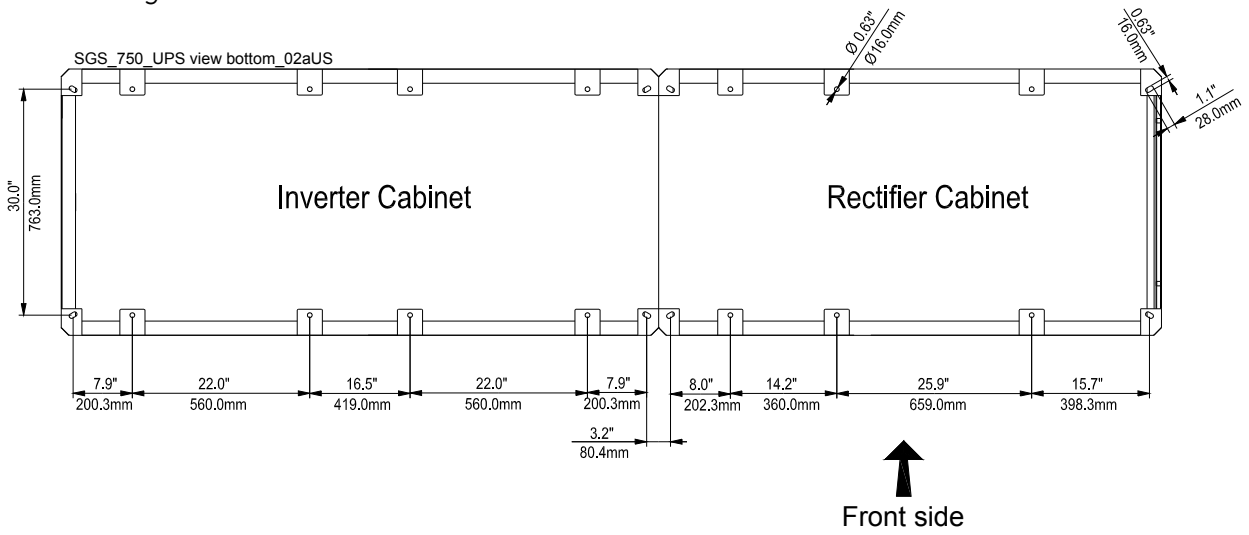


Fig. 3.4.1-4 SG Series 750 & SG Series 750 T12 fixing of the UPS cabinet on the floor

RPA

Redundant Parallel Architecture

In case of parallel system, try to place the UPS modules in sequence of their numbers (marked on the packing).

If the units are positioned "*side by side*", the side panels must be mounted on all units.

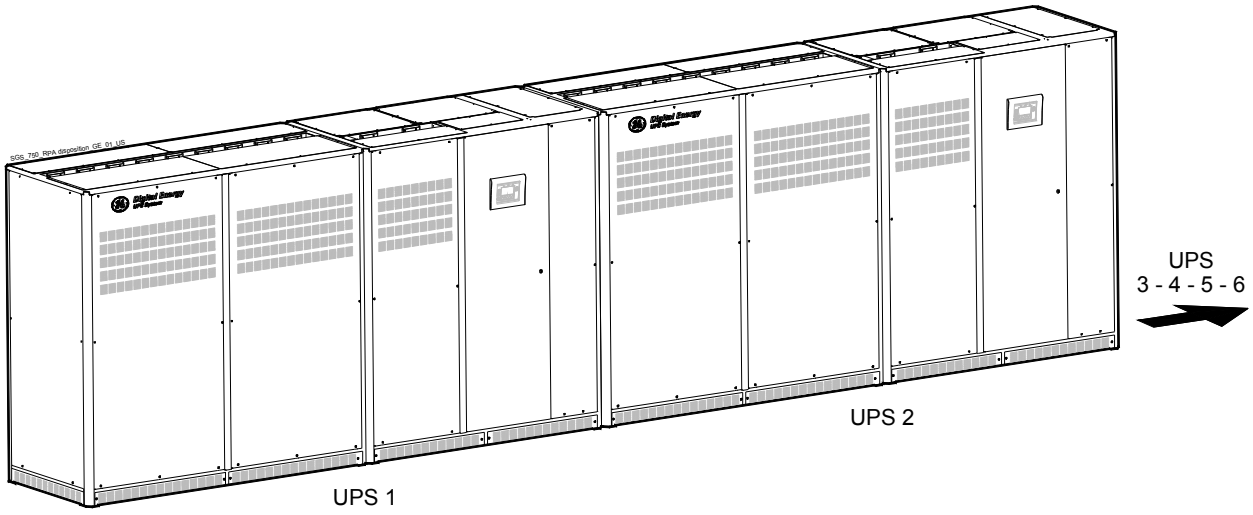


Fig. 3.4.1-5 SG Series 750 & SG Series 750 T12 RPA system disposition

3.4.2 Battery location

Batteries require a well-ventilated room with controlled temperature to obtain reliable operation.

The *Battery* can be installed immediately adjacent to the UPS (left or right side) or remotely from the UPS.
If the *Battery* is installed remotely from the UPS, a wall mounted DC disconnect device must be installed within line-of-site to both the UPS and the *Battery*.

The optimal room temperature for *Battery* storage is **68°F** (20°C) to **77°F** (25°C) and shall never exceed the range **-4°F** (-20°C) to **104°F** (40°C).

The life of valve-regulated batteries will be reduced by 50% for each additional **18°F** (10°C) that the *Battery* ambient temperature is above **77°F** (25°C).

The *Battery System* associated with larger UPS is usually either rack mounted or installed in multiple *Battery Cabinets*.

Installation and assembly must be made according to the local standards and *Battery System* manufacturer's recommendations.

The *Battery Circuit Breaker* or *Battery Fuse Box* must be mounted as near as possible to the *Battery*.

⚠	**WARNING !** ***Battery* installation and connection must be performed by QUALIFIED PERSONNEL only.** **Read all safety instructions before proceeding with the installation.**

3.5 VENTILATION AND COOLING

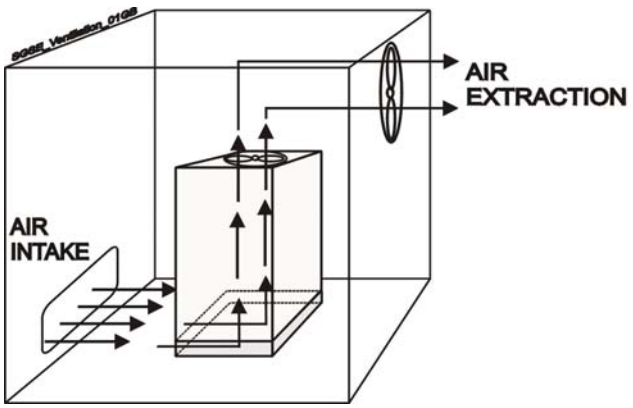


Fig. 3.5-1 Installation on solid floor

The heat produced by the UPS is transferred to the environment by its ventilation.

Air inlets for UPS ventilation are located on the front and bottom of the UPS, while air outlets are on top of the cabinet.

A suitable ventilation or cooling system must be installed to extract the heat from the UPS room.

NOTE !
Do not put anything on the top of the cabinet.

Air filtration systems could be required when the UPS operates in a dirty environment.
Contact your ***Dealer*** or the nearest ***Service Center*** for appropriate solutions.

In order to prevent overheating of the UPS, the available air intake flow rate must exceed the total air exhaust flow rate requirement of the UPS system.

The below tables indicate the heat dissipation at full *Load* at **PF = 0.9** lag. and charged *Battery*, up to **3,280 ft** (1,000 m) altitude, for cooling air **77°F** (25°C) to **86°F (**30°C).

UPS rating with options	Losses		Cooling air flow	
	BTU / hr	kW	CFM	m³ / h
SG Series 750 (6 pulse) with 5th filter	152,219	44.6	7,657	13,009
SG Series 750 (6 pulse) with 5th & 11th filter	154,949	45.4	7,794	13,242
SG Series 750 T12 (12 pulse) without filter	178,840	52.4	8,996	15,284
SG Series 750 T12 (12 pulse) with 11th filter	181,570	53.2	9,157	15,517
SG Series 750 (6 pulse) in eBoost™ Operation Mode	30,376	8.9	1,528	2,596
SG Series 750 T12 UPS in eBoost™ Operation Mode	32,765	9.6	1,649	2,800

3.6 UNPACKING

The UPS and *Battery Cabinets* may be shipped packaged in wooden crates.
Move the cabinets as close as possible to the final location before removing from the pallet.
Remove the cabinet from the wooden crates with care, because of the heavy weight of the equipment.

White color = without any anomaly
Red color = anomaly evidence

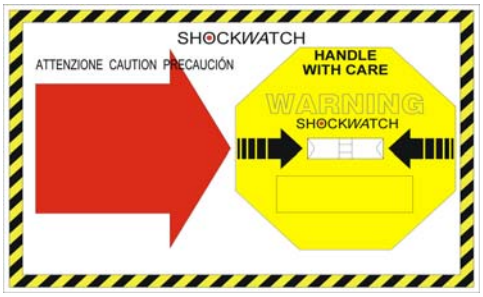


Fig. 3.6-1 ShockWatch device

Fig. 3.6-2 TiltWatch device

The package of the *SG Series 750* & *SG Series 750 T12* is equipped with *ShockWatch* (indicator for shock), and *TiltWatch* (indicator for overthrow) on the outside.

These devices indicate an eventual shock or overthrow during transport.

Whenever these devices show a possible anomaly, the UPS shall not be commissioned before consulting a *"Service Center"*.

NOTE !

Take care not to damage the UPS when moving by forklift.

A damaged UPS must never be installed or connected to *Utility* or *Battery!*

In case of any damage sustained during the transport, immediately inform the shipping agent!

A detailed report of the damage is necessary for any indemnity claim.

RPA
Redundant Parallel Architecture

For parallel systems, the delivery also includes the bus control cables for inter-connecting the UPS modules.

Packing material recycling

GE, in compliance with environment protection, use only environmentally friendly material.
UPS packing materials must be recycled in compliance with all applicable regulations.

3.7 INTER CABINET CONNECTIONS

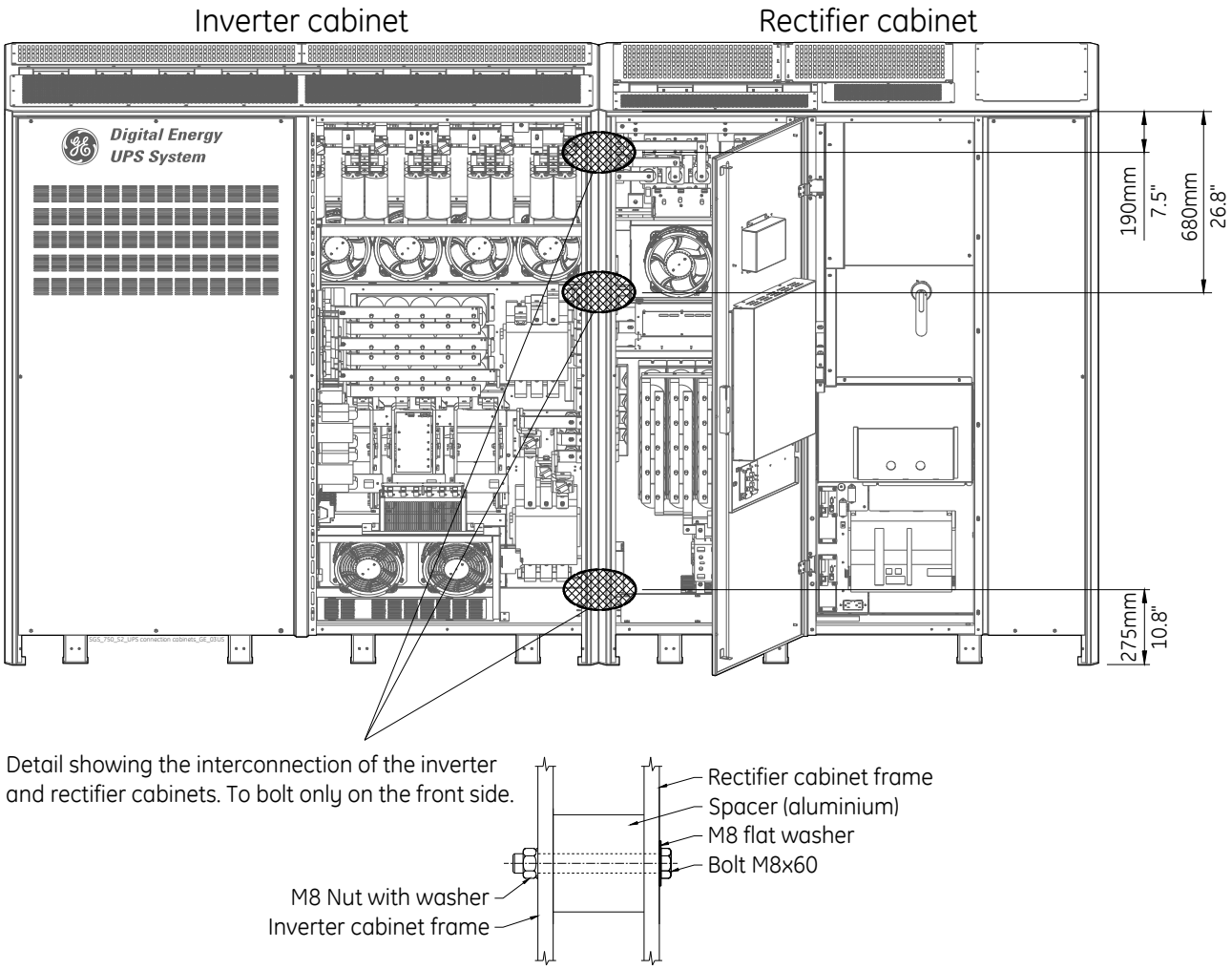
3.7.1 Cabinets positioning and interconnection

NOTE !

The inverter cabinet and rectifier cabinet must be installed on leveled floor.

SG Series 750 & *SG Series 750 T12* unit, in standard version, are delivered split into two cabinets.

Align them together with the *rectifier cabinet* on the right side (cabinet with control panel).
Pay attention, that no loose cables are trapped when pushing the cabinets together.



Detail showing the interconnection of the inverter and rectifier cabinets. To bolt only on the front side.

Fig. 3.7.1-1 Cabinet positioning and interconnection

Once finally positioned, the two cabinets have to be connected together with power and control wiring. See *Section 3.7.2* and *3.7.3*.

3.7.2 Bus bars interconnection

WARNING !

All the inter cabinet wiring must be performed by QUALIFIED SERVICE PERSONNEL only.

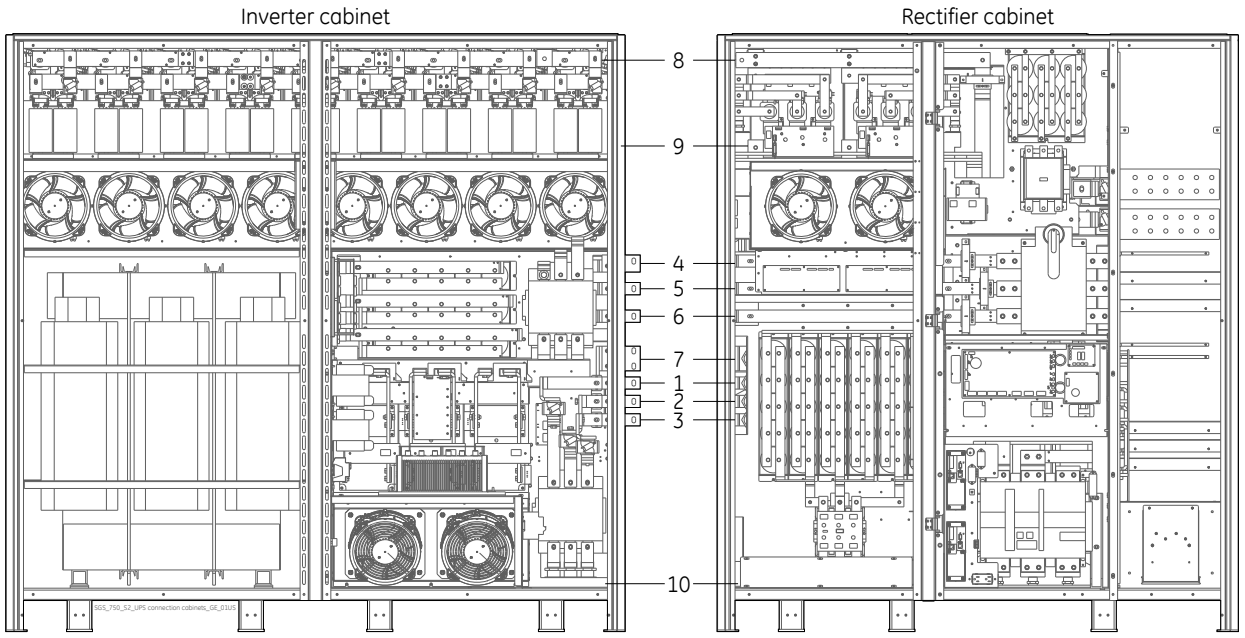


Fig. 3.7.2-1 Bus bars interconnections

Connection	Description of connection	Type (medium of connection)	Connection Type (See Fig. 3.7.1-2)
1	Interconnection Bypass Line 1	1 Bus bar of size 40 x 10mm	Type 1
2	Interconnection Bypass Line 2	1 Bus bar of size 40 x 10mm	Type 1
3	Interconnection Bypass Line 3	1 Bus bar of size 40 x 10mm	Type 1
4	Interconnection for Inverter output Line 1	1 Bus bar of size 40 x 10mm	Type 1
5	Interconnection for Inverter output Line 2	1 Bus bar of size 40 x 10mm	Type 1
6	Interconnection for Inverter output Line 3	1 Bus bar of size 40 x 10mm	Type 1
7	Neutral	1 Bus bar of size 80 x 10mm	Type 2
8	Positive DC bus bar	2 Flexi bars of size 5 x 40mm	Type 3
9	Negative DC bus bar	2 Flexi bars of size 5 x 40mm	Type 3
10	Inter cabinet Earthing	3 Flexi bars of size 4 x 32mm	Type 4

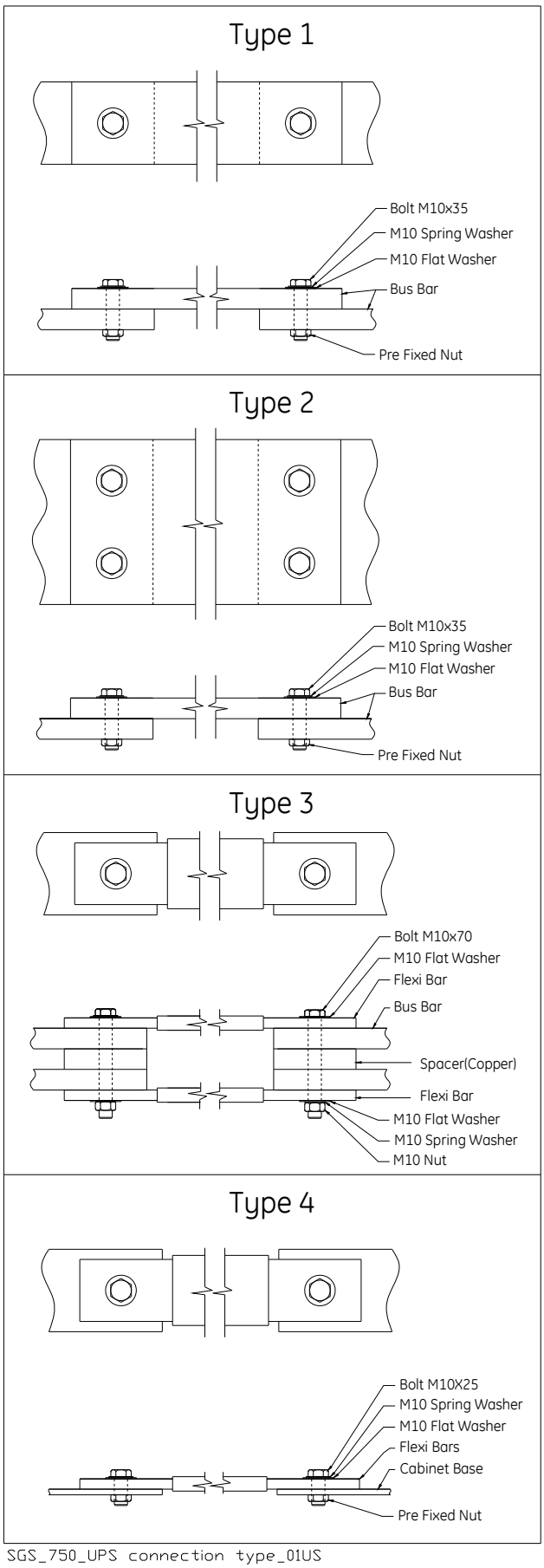


Fig. 3.7.2-2 Connection type

SG Series 750 ***SG Series 750 T12*** **Torque Specifications** **Bus bar/Flexi-bar To Bus bar (Inter Cabinet)** **Bypass/Inverter output/Neutral/DC/Earthing**	
BOLT Size (mm)	M10
BOLT Torque (Lb-in)	266
BOLT Torque (N-m)	30

3.7.3 Control cables Interconnection

WARNING !

All the inter cabinet wiring must be performed by QUALIFIED SERVICE PERSONNEL only.

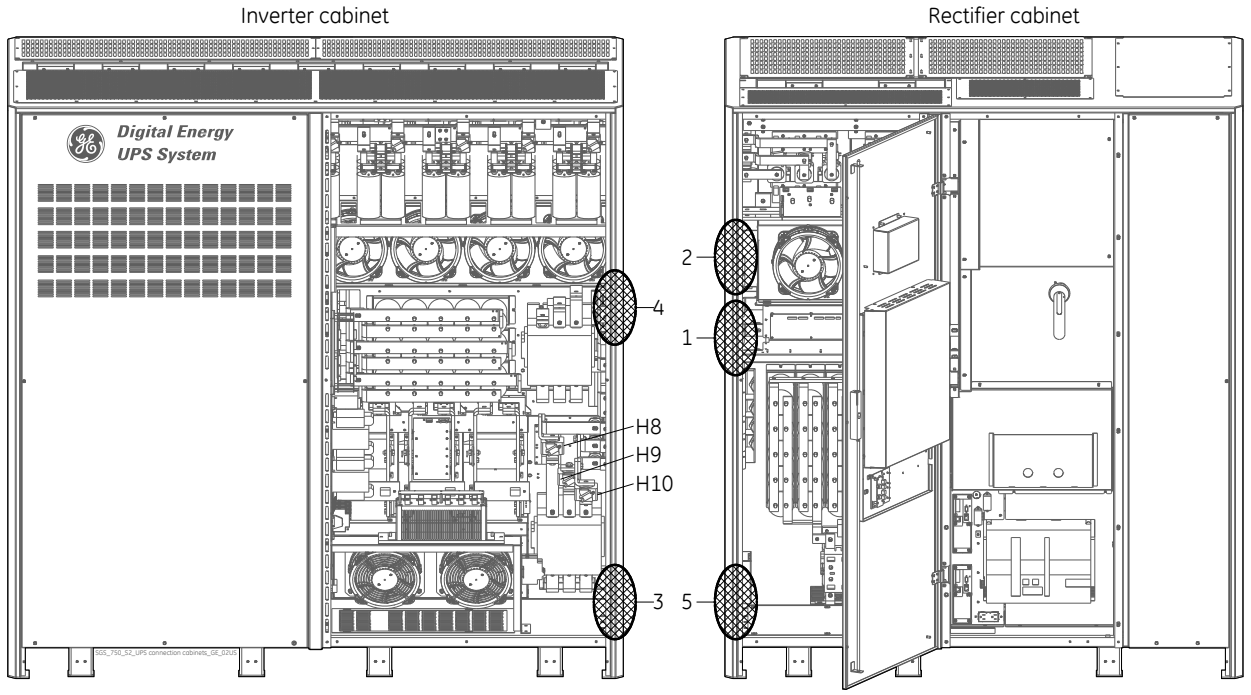


Fig. 3.7.3-1 Control cables interconnection

Pos.	Connection	Already connected on	Connecting to
1	Female Molex connectors H8, H9, H10	Rectifier cabinet	Inverter cabinet Male Molex connectors H8, H9, H10
2	Flat cable with connector 10 pin	Rectifier cabinet (SSM)	Rectifier cabinet J33B – IM0174 Adapter Board
	Flat cable with connector 26 pin	Rectifier cabinet (Inverter)	Rectifier cabinet J19B – IM0174 Adapter Board
3	Male connector HAN 18	Inverter cabinet	Rectifier cabinet, see Pos. 5 Female connector HAN 18 Refer Fig 3.7.3-2
	Male connector HAN 32	Inverter cabinet	Rectifier cabinet, see Pos. 5 Female connector HAN 32 Refer Fig 3.7.3-2
4	Flat cable with connector 10 pin	Inverter cabinet P3 – IM0007 Control Board	Rectifier cabinet, see Pos. 2 J33A – IM0174 Adapter Board
	Flat cable with connector 26 pin	Inverter cabinet P3 – IM0007 Control Board	Rectifier cabinet J19A – IM0174 Adapter Board

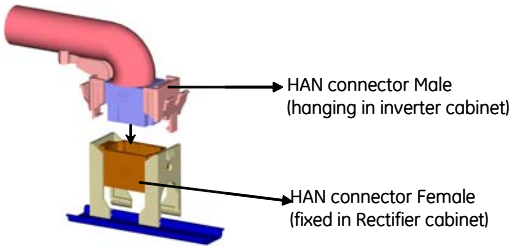


Fig. 3.7.3-2 Connection of hearting connectors (HAN connectors)

NOTE: All these connections must be performed by QUALIFIED SERVICE PERSONNEL only.

Proper dressing needs to be done for each cable assembly in order to reduce the stress.

All the cables must be sufficiently (at least 10 cm) away from all live parts.

Cable binders used to support the wiring must NOT be overly tightened.

3.8 ELECTRICAL WIRING

⚠	**WARNING !** **UPS installation and connection must be performed by QUALIFIED SERVICE PERSONNEL only.** **It is the responsibility of the installation technician to ensure that all local and national electric codes are adhered to.**

3.8.1 Utility input connection

⚠	**NOTE !** **Ensure that the AC and DC external circuit breakers are OFF and locked out to prevent their inadvertent operation.** **Do not apply power to the equipment prior to the commissioning by a QUALIFIED SERVICE ENGINEER.** **Before any other input connection, connect and check the grounding wire.**

The UPS has available input terminations for the *Rectifier* and *Bypass*.
The unit may be powered from a *common input* source or *dual input* (option) sources if desired.

Dual Input Configuration Rectifier & Bypass (recommended)
The *Bypass* and *Rectifier* inputs are to be powered from different *Utility supplies* (***F1*** and ***F2*** inputs). In this case, when the *Rectifier Input Fuses* are opened, the *Bypass* is supplied by the other source.
⚠ **In this case, <u>REMOVE</u> the interconnection links *BR1*, *BR2* and *BR3* on the input terminals or bus bars. See *Fig. 3.9.3-3.***

Common Input Rectifier & Bypass
The **same power source** is to be used for both *Bypass Supply* and *Rectifier Input* (input ***F3***). Bear in mind that when the *Utility Fuses* are opened there is a supply failure to the *Rectifier* as well as to the *Bypass*.
⚠ **In this case, the interconnection links *BR1*, *BR2* and *BR3* on the input terminals or bus bars <u>MUST REMAIN CONNECTED</u>. See *Fig. 3.9.3-3.***

Dual Input Configuration Rectifier & Bypass (option)	***Common Input Rectifier & Bypass***

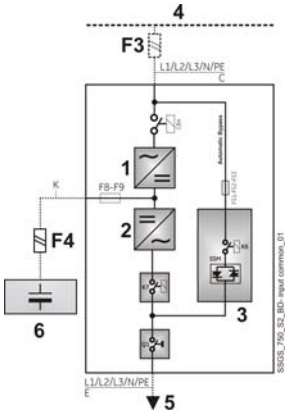


Fig. 3.8.1-1 Dual Input Configuration Rectifier & Bypass (option)

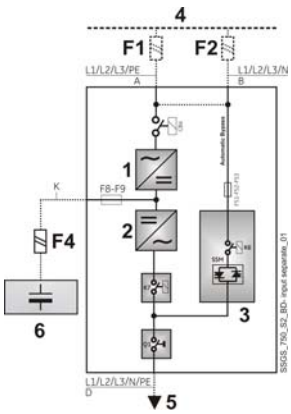


Fig. 3.8.1-2 Common Input Rectifier & Bypass

1	= Rectifier	3	= Automatic Bypass	5	= Load
2	= Inverter	4	= Utility input	6	= Battery

3.8.2 Input/output over current protection and wire sizing

The cabling of the UPS system has to be sized according to the UPS power rating.
Sizing of circuit breakers, fuses and cables for *Input Utility*, *Output Load* and *Battery* must meet the requirements of local and national electrical codes.

Before connecting the UPS, verify that the ***Utility Voltage and Frequency***, the ***Output Load Voltage and Frequency*** and ***Battery Data*** (cells number, floating voltage, autonomy) are according to the required specifications.

Output load configuration may be such that one phase may carry a *Load current* at 100% of that phases maximum current rating while the other two phases run at 0% or any combination in between.
Ensure that the load does not consist of any equipment that may require high starting currents such as electric motors, laser printers, etc.
This may cause the UPS to occasionally go into *Bypass* due to overload conditions.

To choose the correct input fuses or circuit breaker, consider the available **short-circuit current** of the system up-stream.
Choose the correct fuse or breaker using current data shown in the chart and the appropriate NEC code.

The ratings indicated in the following chart do not consider any **line voltage drop**.

In case of optional input transformer the input protective devices should be sized to allow the transformer magnetization inrush current.

Caution when using **four-pole circuit breakers** as protection.
A potential problem exists for situations with **non-linear loads**:
The neutral current could be greater than the phase currents.

The three-phase *Utility* power supply must be symmetrical with respect to ground, due to the existence of voltage surge protection devices inside the UPS.

NOTE !

If you use ELCB breaker (Earth Limiting Circuit Breaker) to protect the input connections, consider the high leakage current generated by the noise suppression capacitors.

If these ELCB breakers are strictly necessary, we suggest using the largest type suitable for non-linear current and for delayed operations.

To ensure coordination when the UPS is configured for separate *Bypass* and *Rectifier Inputs*, special care must be taken in choosing the **fuse or circuit breaker ratings** installed in the output distribution circuits.
Protective devices on the output of the UPS should be coordinated with the Bypass Input circuit protection.
Due to the relatively low short circuit capability of the UPS inverter, a short circuit in the *Load* will cause an immediate transfer to *Bypass*.

The largest fuse or circuit breaker in the output distribution should be rated at no more than 60% of the rating of the protective device supplying the *Bypass* line.

If circuit selectivity is required while the *Load* is fed from the inverter (*Bypass Utility* not available), the largest fuse or circuit breaker should be rated at no more than 20% of the UPS output current rating.

3.8.3 Battery over current protection and wire sizing

- Please read the safety precautions at the front of this guide carefully, and thoroughly review the *Battery* manufacturers installation and maintenance manual before connecting the batteries to the UPS.
- If the UPS system has been purchased with an accompanying *Battery Cabinet*, that cabinet should have an integral *Battery Circuit Breaker*.
- If the UPS has been purchased without a *Battery Cabinet* or remote rack mounted batteries are to be used then DC over current protection must be provided by others.
- Choose an appropriate DC fuse or circuit breaker using the current data in the chart below.
- Minimum *Battery Cable* requirement is based on the current data below.

The AC values below are current ratings per phase.
These maximum and nominal ratings should be considered when choosing the appropriate AC over current protection device.
NEC (National Electric Code) Section 210-20 a rules must be applied.
DC current rating is the nominal battery discharge current which the UPS allows.
(See *Fig. 3.8.1-1* and *3.8.1.2*)

	AC Input Rectifier (A) **F1**		***AC Input Bypass (A)*** **F2**	***AC Input (A)*** **F3**		***DC Input (A)**** **F4**	
	Nom.	**Max.**		**Nom.**	**Max.**	**Nom.**	**Max.**
SG Series 750 (6 pulse) with 5th filter	920	1103	902	902	1103	1512	1793
SG Series 750 (6 pulse) with 5th & 11th filter	900	1080	902	902	1080	1512	1793
SG Series 750 T12 (12 pulse) without filter	1082	1306	902	1082	1306	1512	1793
SG Series 750 T12 (12 pulse) with 11th filter	1032	1245	902	1032	1245	1512	1793

*) DC over current sized to support maximum DC current.

Size of Branch Circuit Over current Protection - All Models: - "CAUTION - To reduce the risk of fire, only connect UPS to a circuit provided with (See below) maximum amperes branch circuit over current protection in accordance with the NEC (National Electric Code), NSI / NFPA 70

	AC Input Rectifier (A)* **F1**	***AC Input Bypass (A)**** **F2**	***AC Input (A)**** **F3**	***DC Input (A)*** **F4**
SG Series 750 (6 pulse) with 5th filter	1200 A	1000 A	1200 A	2000 A
SG Series 750 (6 pulse) with 5th & 11th filter	1200 A	1000 A	1200 A	2000 A
SG Series 750 T12 (12 pulse) without filter	1600 A	1000 A	1600 A	2000 A
SG Series 750 T12 (12 pulse) with 11th filter	1600 A	1000 A	1600 A	2000 A

**) Assumes 100% rated Circuit Breakers. Verify size for application of 80% rated devices.

WIRING
Wire sizing according to
NEC Section 210-20 (a) Table 310-16
Use 75°C (167°F) copper wire

Wiring requirements:

AC INPUT RECTIFIER:	3-Phase, 3 wire plus Ground
AC INPUT BYPASS:	3-Phase, 4 wire plus Ground
AC OUTPUT:	3-Phase, 4 wire plus Ground
DC INPUT:	2 wire (positive and negative) plus Ground

Maximum recommended cable size					
UPS rating	**Rectifier Input**	**Bypass Input**	**DC Input**	**AC Output**	**GND**
SG Series 750 *SG Series 750 T12*	5 x 500 MCM	4 x 500 MCM	6 x 600 MCM	4 x 500 MCM	4 x 500 MCM

NEC SECTION 210-20 (a)

Table 310-16. Allowable Ampacities of Insulated Conductors Rated O Through 2000 Volts, 60°C Trough 90°C (140°F Trough 194°F) Not More than Three Current-Carrying Conductors in Raceway, Cable, or Earth (Directly Buried), Based on Ambient Temperature of 30°C (86°F).

Temperature Rating of Conductor (See table 310-13)						
Size	60°C (140°F)	75°C (167°F)	90°C (194°F)	60°C (140°F)	75°C (167°F)	90°C (194°F)
AWG or kcmil	Types TW, UF	Types FEPW, RH, RHW, THHW, THW, THWN, XHHW, USE, ZW	Types TBS, SA, SIS, FEP, FEPB, MI, RHH, RHW-2, THHN, THHW, THW-2, THWN-2, USE-2, XHH, XHHW, XHHW-2,ZW-2	Types TW, UF	Types RH, RHW, THHW, THW, THWN, XHHW, USE	Types TBS, SA, SIS, THHN, THHW, THW-2, THWN-2, RHH, RHW-2, USE-2, XHH, XHHW, XHHW-2, ZW-2
	COPPER			ALUMINIUM or COPPER-CLAD ALUMINIUM		
18	---	---	14	---	---	---
16	---	---	18	---	---	---
14	20	20	25	---	---	---
12	25	25	30	20	20	25
10	30	35	40	25	30	35
8	40	50	55	30	40	45
6	55	65	75	40	50	60
4	70	85	95	55	65	75
3	85	100	110	65	75	85
2	95	115	130	75	90	100
1	110	130	150	85	100	115
1/0	125	150	170	100	120	135
2/0	145	175	195	115	135	150
3/0	165	200	225	130	155	175
4/0	195	230	260	150	180	205
250	215	255	290	170	205	230
300	240	285	320	190	230	255
350	260	310	350	210	250	280
400	280	335	380	225	270	305
500	320	380	430	260	310	350
600	355	420	475	285	340	385
700	385	460	520	310	375	420
750	400	475	535	320	385	435
800	410	490	555	330	395	450
900	435	520	585	355	425	480
1000	455	545	615	375	445	500
1250	495	590	665	405	485	545
1500	520	625	705	435	520	585
1750	545	650	735	455	545	615
2000	560	665	750	470	560	630

CORRECTION FACTORS						
Ambient Temperature	For ambient temperatures other than 30°C (86°F), multiply the allowable ampacities shown above by the appropriate factor below					
21 – 25°C (70 – 77°F)	1.08	1.05	1.04	1.08	1.05	1.04
26 - 30°C (79 – 86°F)	1.00	1.00	1.00	1.00	1.00	1.00
31 - 35°C (88 – 95°F)	0.91	0.94	0.96	0.91	0.94	0.96
36 - 40°C (97 – 104°F)	0.82	0.88	0.91	0.82	0.88	0.91
41 - 45°C (106 – 113°F)	0.71	0.82	0.87	0.71	0.82	0.87
46 - 50°C (115 – 122°F)	0.58	0.75	0.82	0.58	0.75	0.82
51 - 55°C (124 – 131°F)	0.41	0.67	0.76	0.41	0.67	0.76

3.9 WIRING CONNECTION

WARNING!

UPS installation and connection must be performed by QUALIFIED SERVICE PERSONNEL ONLY.

3.9.1 Power connections

Carefully read the following recommendations before proceeding:

- Ensure that the AC and DC external circuit breakers are OFF and locked out to prevent their inadvertent operation.
- Do not close any external circuit breakers prior the commissioning of the equipment.
- The preferred power cable entry location for installation purposes is from the right side of the UPS, either top or bottom.
  To facilitate the terminations, remove the right side panel in order to access the input/output bus bars
  In case of cable entry from the top of the cabinet, remove the cover plate fitted on the roof and provide for a suitable isolated protection cover.
  In case of cable entry from the bottom remove cover plate and perform the same procedure.
- If the UPS is installed in such a way that the accessibility to the right side panel is reduced, field wiring connections can be made from the front side by removing the front right side panel protection cover/panel (A) as indicated in *Fig. 3.9.1-1*.
  Be advised that installation performed from the front position will give the installer reduced visibility.
- The input/output cables must be connected in clockwise phase rotation for both *Bypass* and *Rectifier Input Terminals* if separate, taking care to avoid risk of short circuit between different poles.
- External Bypass must match Bypass Input Phasing.
- The grounding and neutral connection of the electrical system must be in accordance with local regulations.
- In case of additional cabinets containing batteries, input/ output transformers, etc, their ground terminals must be connected to the UPS main ground terminal.
- Once the power cables have been connected, re-install the internal safety shields and close the cabinets by re-installing all external panels.

Torque Specifications Lugs bolted to Buss Blades Input / Output / Neutral / Battery and GND			
UPS rating	**BOLT Size (mm / inches)**	**BOLT Torque (Lb-in)**	**BOLT Torque (N-m)**
SG Series 750 *SG Series 750 T12*	M12 (1/2”)	428	48

CAUTION !

Panel "A and B" should never be removed or replaced with power applied to the UPS. These panels are in close proximity to 480V live buss bars.

Always disconnect the rectifier, bypass, load and battery sources from the UPS before removing or replacing these panels.
If not serious injury or death could occur!

How to access the input /output and DC bus bars for the cable connections.

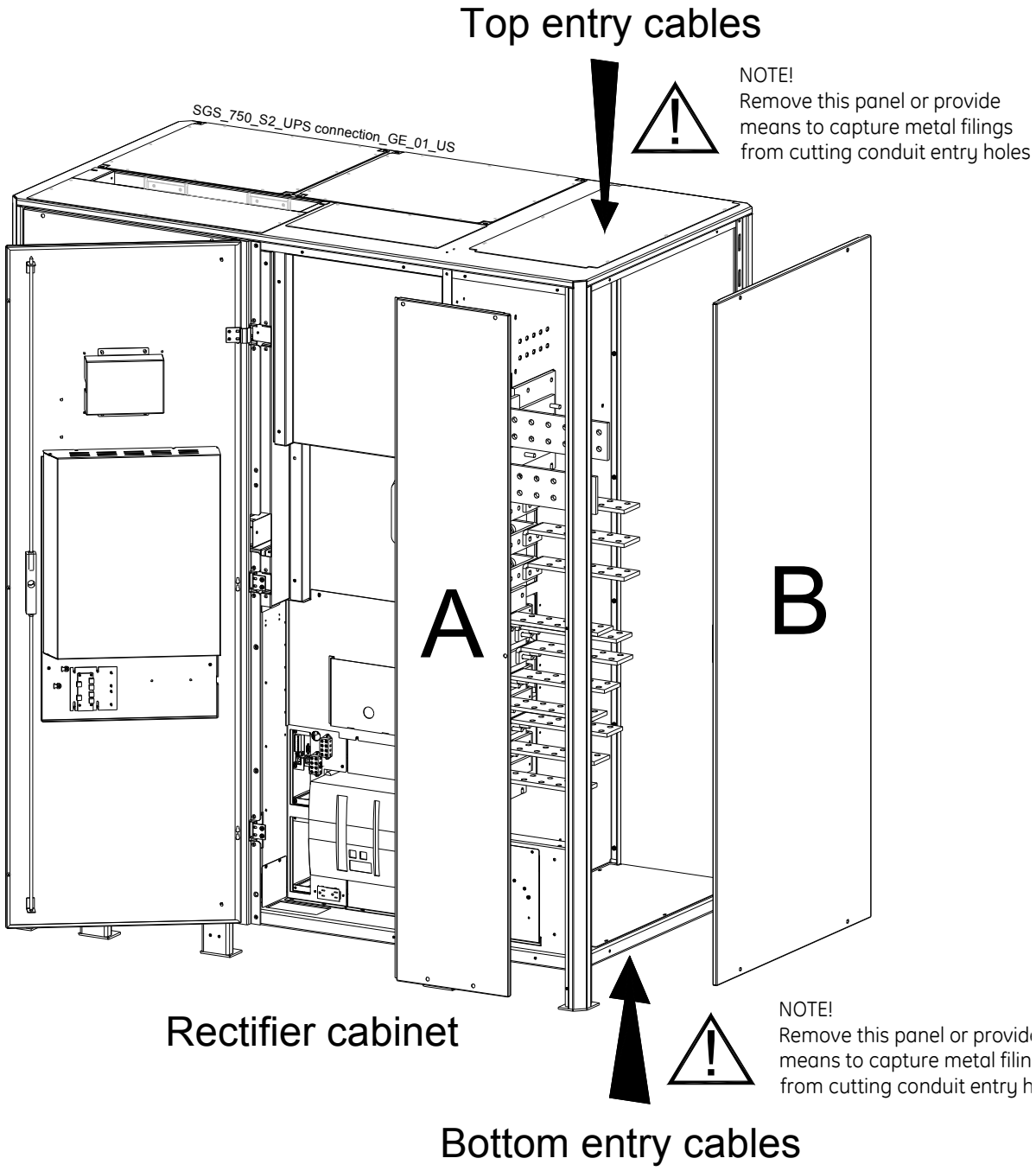


Fig. 3.9.1-1 SG Series 750 & SG Series 750 T12 access to the input / output connections

To access input, output and *Battery Connections* proceed as follows:

- Remove the protection panel "***A***".
- Remove the UPS side panel "***B***".

TERMINAL LUGS FOR FIELD WIRING CONNECTIONS

Provided for cable connections.

SG Series 750 & SG Series 750 T12			
Connection type	**Rating**		**Component**
	Allowed cable sizes	**Torque**	
(A) Rectifier Input Neutral Bypass Input	5 x 500 MCM	428 LB-in	Use only UL LISTED components. Use two holes lug component (see *Fig. 3.9.2-1* and *Fig. 3.9.3-1*).
(B) Bypass Input Output	4 x 500 MCM	428 LB-in	
(C) DC + / DC -	6 x 600 MCM	428 LB-in	
(D) Grounding	4 x 500 MCM	428 LB-in	

Connection type A
20 Lugs are used in total for each unit:
15 are used for AC Rectifier input (3 lines).
5 are used for Neutral bypass input.
Terminal lugs are secured to metal plate or to bus bars by means of two bolts.

Connection type B
28 Lugs in total are used for each unit:
12 are used for AC Bypass input (3 Lines)
16 are used for AC Output (3 Lines and Neutral)
Terminal lugs are secured to metal plate or to bus bars by means of two bolts.

Connection type C
12 Lugs in total are used for each unit:
12 are used for DC input (positive and Negative input)
Terminal lugs are secured to metal plate or to bus bars by means of two bolts.

Connection type D
3 Lugs in total are used for each unit:
One is used for input Grounding.
One is used for output Grounding
One is used for battery cabinet grounding
Terminal Lugs are secured to chassis by means of two bolts.

3.9.2 Power connection with common input utility

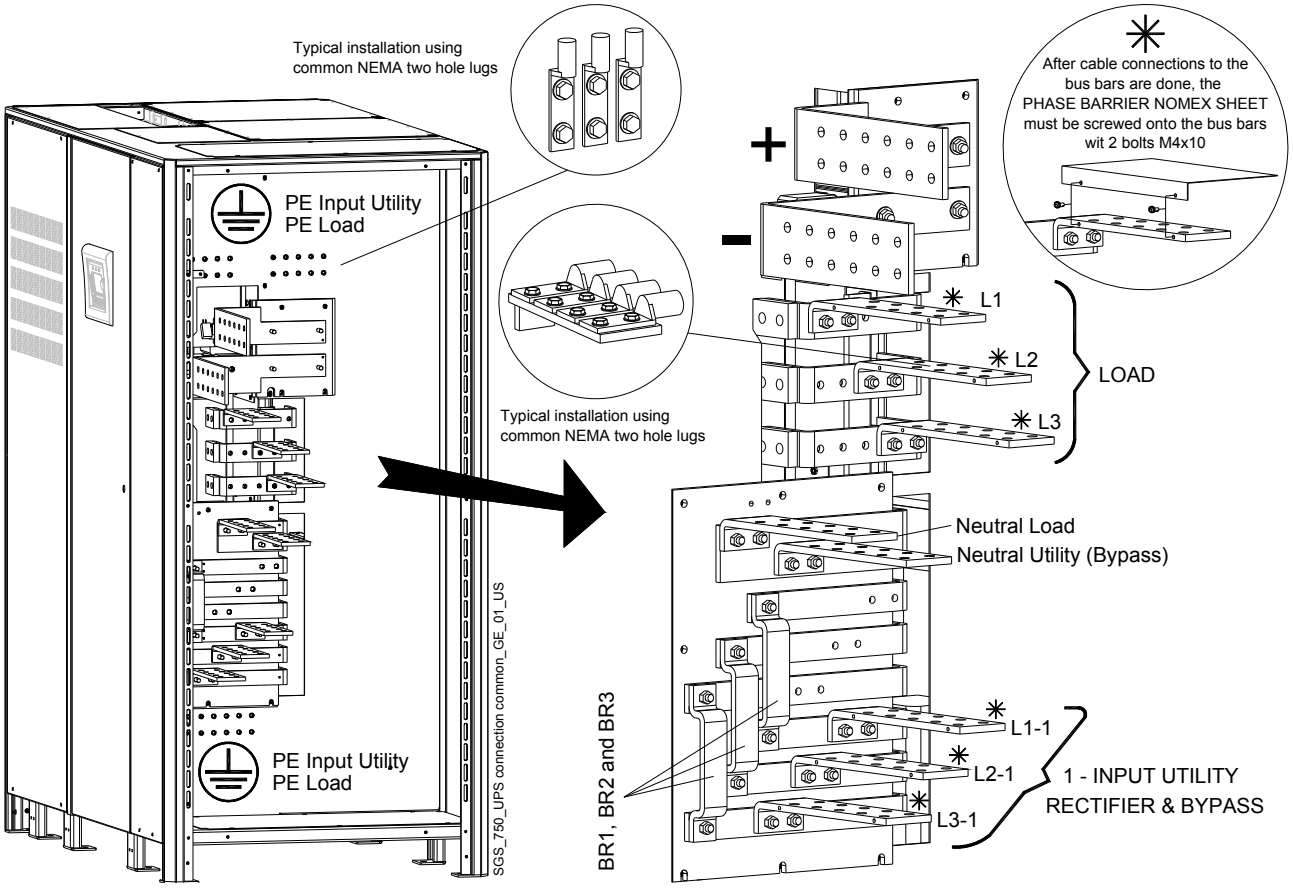


Fig. 3.9.2-1 SG Series 750 & SG Series 750 T12 power connections Common Input Utility

Use **M12x35 bolts** for the cable connections on *INPUT / OUTPUT Power Wiring Bus Bars.*
Cable terminations are to the *Rectifier Input / Output Bus Bars* as shown above.
Connect wire to the *Bus Bars* using appropriate tools and appropriate torque.
Torque specification for two hole lugs on *Bus Bars*: see *Section 3.9.1*.

Common Input Rectifier / Bypass			
L1-1	Rectifier + Bypass Phase A		
L2-1	Rectifier + Bypass Phase B		
L3-1	Rectifier + Bypass Phase C		
N	Utility Neutral (Bypass)	**PE Input Utility**	Ground
⚠	**The interconnection bus bars *BR1*, *BR2* and *BR3* <u>MUST REMAIN CONNECTED</u> (see *Fig. 3.9.3-3)*.**		

Output Load					
L1	Load Phase A	**L2**	Load Phase B	**L3**	Load Phase C
N	Load Neutral	**PE Load**	Load Ground		

NOTE !

This UPS is only designed to operate in a wye-configured electrical system with a solidly grounded neutral.
The UPS cannot be operated from a mid-point or end-point grounded delta supply source.

If the *Load* requires a *Neutral*, a *Bypass Source Neutral* MUST BE PROVIDED.
If no *Neutral Connection* is available with the *Bypass Input* (3-wire input + ground) and the *Load* does not require a *Neutral*, solidly connect the *Output Neutral* of the UPS to ground with a ground bonding jumper.
For single module applications install the ground bonding jumper directly at the UPS output.
Cable size for this connection shall be per *National Electric Code* and applicable local regulations, but not less then AWG 4/0.

Attention: **With this configuration, *Load* can only be connected phase-phase.**
Absolutely no *Load Connection* permitted to the *Neutral of the output transformer*.
DO NOT install both a source *Neutral* and a bonding jumper!

RPA
Redundant Parallel Architecture

In a *RPA Parallel System* configuration it is most important to connect the *Neutrals* of the UPS outputs together.
The output distribution cabinet must contain a *Neutral Bus* (see *Fig .3.9.2-2)*.
If no *Neutral Connection* is available with the *Bypass Input* (3-wire input + ground) and the *Load* does not require a *Neutral*, solidly connect the *Output Neutral* of the UPS to ground in the *Output Distribution Cabinet*.
Wire Neutral Conductors from the UPS to the output distribution cabinet (common point of connection) and solidly connect to ground with a ground bonding jumper.

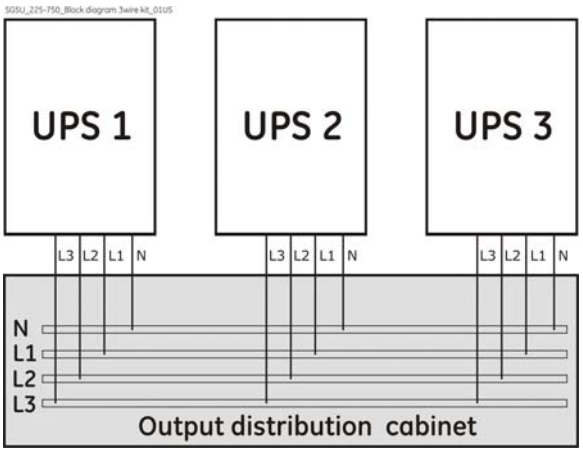


Fig. 3.92-2 RPA Parallel System

Cable size for the ground bonding jumper shall be per *National Electric Code* and applicable local regulations, but not less then AWG 4/0.

Attention: **DO NOT INSTALL both a source *Neutral* and a bonding jumper.**

If the UPS is equipped with an *Input Bypass Transformer*, the *Secondary* of the transformer must be wye-configured with *Neutral Solidly Grounded*.
The *Neutral of the Output Transformer* must be connected to the wye secondary winding of the *Bypass Transformer*.

eBoost™ Operation Mode

For installations intended to be operated in *eBoost™ Operation Mode*, the *Input Neutral Conductor* must be connected from the source of supply.
An *Input Neutral Conductor* MUST be pulled into the UPS.
Neutral to ground bonding jumper shall NOT be installed in UPS installations intended to be operated in *eBoost™ Operation Mode*.

Contact your *Service Center*, which will help you to find valuable solutions.

3.9.3 Power connection dual input utility (option)

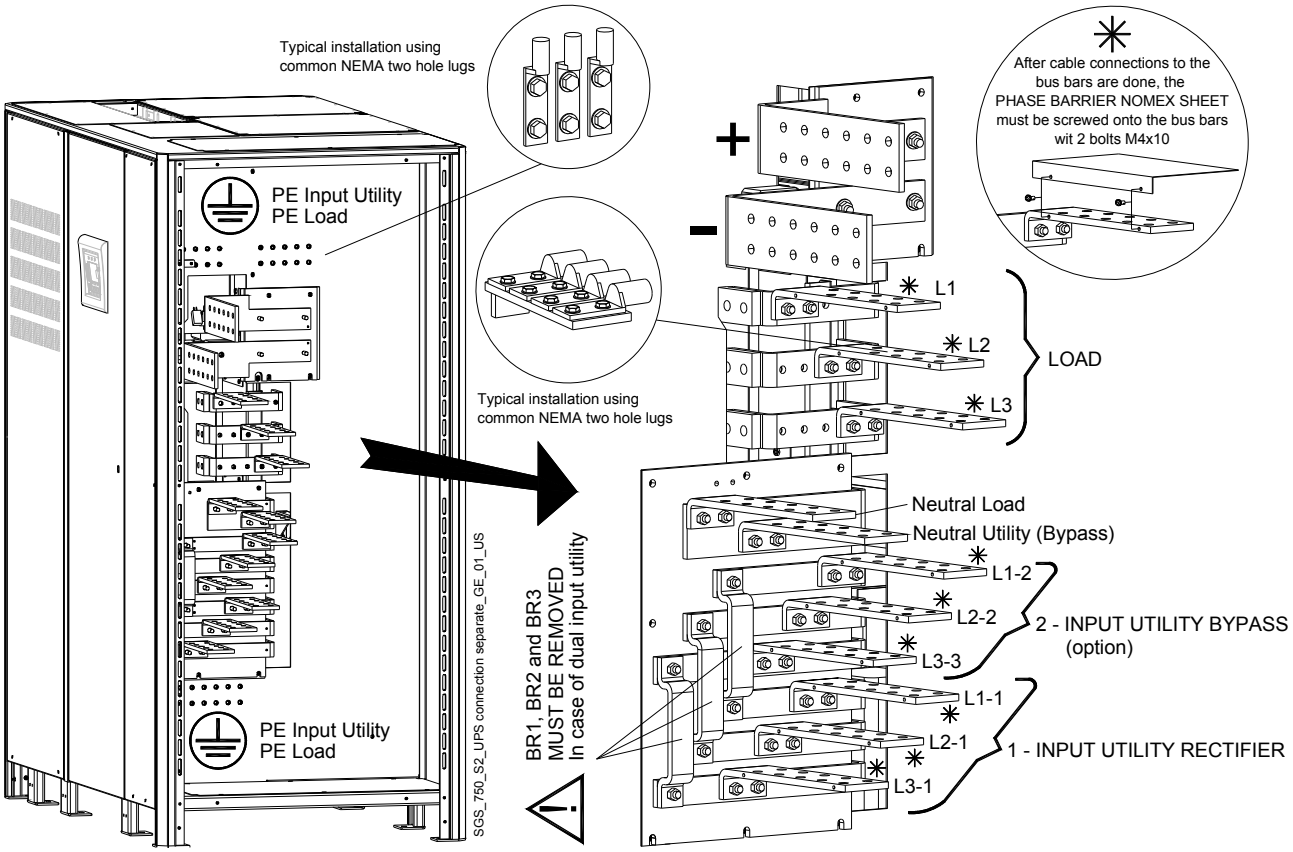


Fig. 3.9.3-1 SG Series 750 & SG Series 750 T12 power connections Dual Input Utility (option)

Use **M12x35 bolts** for the cable connections on INPUT / OUTPUT power wiring *Bus Bars*.
Cable terminations are to the *Rectifier Input / Output Bus Bars* as shown above.
Connect wire to the *Bus Bars* using appropriate tools and appropriate torque.
Torque specification for two hole lugs on *Bus Bars*: see *Section 3.9.1*.

Dual Input Configuration Rectifier / Bypass (option)			
L1-1	Rectifier Phase A	**L1-2**	Bypass Phase A
L2-1	Rectifier Phase B	**L2-2**	Bypass Phase B
L3-1	Rectifier Phase C	**L3-2**	Bypass Phase C
PE Input Utility	Ground	**N - Bypass**	Bypass Neutral
⚠	**For dual input configurations, a neutral conductor is required from the bypass source only. The interconnection links *BR1*, *BR2* and *BR3* MUST BE REMOVED (see *Fig. 3.9.3-3*).**		

Output Load					
L1	Load Phase A	**L2**	Load Phase B	**L3**	Load Phase C
N	Load Neutral	**PE Load**	Load Ground		

NOTE !

This UPS is only designed to operate in a wye-configured electrical system with a solidly grounded neutral.
The UPS cannot be operated from a mid-point or end-point grounded delta supply source.

If the *Load* requires a *Neutral*, a *Bypass Source Neutral* MUST BE PROVIDED.
If no *Neutral Connection* is available with the *Bypass Input* (3-wire input + ground) and the *Load* does not require a *Neutral*, solidly connect the *Output Neutral* of the UPS to ground with a ground bonding jumper.
For single module applications install the ground bonding jumper directly at the UPS output.
Cable size for this connection shall be per *National Electric Code* and applicable local regulations, but not less then AWG 4/0.

Attention: **With this configuration, *Load* can only be connected phase-phase.**
Absolutely no *Load Connection* permitted to the *Neutral of the output transformer*.
DO NOT install both a source *Neutral* and a bonding jumper!

RPA
Redundant Parallel Architecture

In a *RPA Parallel System* configuration it is most important to connect the *Neutrals* of the UPS outputs together.
The output distribution cabinet must contain a *Neutral Bus* (see *Fig .3.9.3-2)*.
If no *Neutral Connection* is available with the *Bypass Input* (3-wire input + ground) and the *Load* does not require a *Neutral*, solidly connect the *Output Neutral* of the UPS to ground in the *Output Distribution Cabinet*.
Wire Neutral Conductors from the UPS to the output distribution cabinet (common point of connection) and solidly connect to ground with a ground bonding jumper.

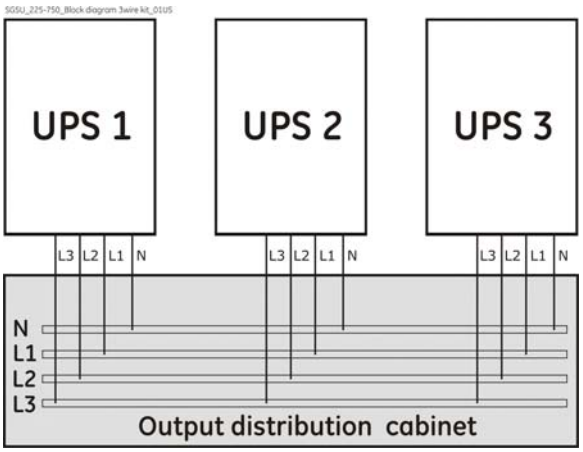


Fig. 3.9.3-2 RPA Parallel System

Cable size for the ground bonding jumper shall be per *National Electric Code* and applicable local regulations, but not less then AWG 4/0.

Attention: **DO NOT INSTALL both a source *Neutral* and a bonding jumper.**

If the UPS is equipped with an *Input Bypass Transformer*, the *Secondary* of the transformer must be wye-configured with *Neutral Solidly Grounded*.
The *Neutral of the Output Transformer* must be connected to the wye secondary winding of the *Bypass Transformer*.

eBoost™ Operation Mode

For installations intended to be operated in *eBoost™ Operation Mode*, the *Input Neutral Conductor* must be connected from the source of supply.
An *Input Neutral Conductor* MUST be pulled into the UPS.
Neutral to ground bonding jumper shall NOT be installed in UPS installations intended to be operated in *eBoost™ Operation Mode*.

Contact your *Service Center*, which will help you to find valuable solutions.

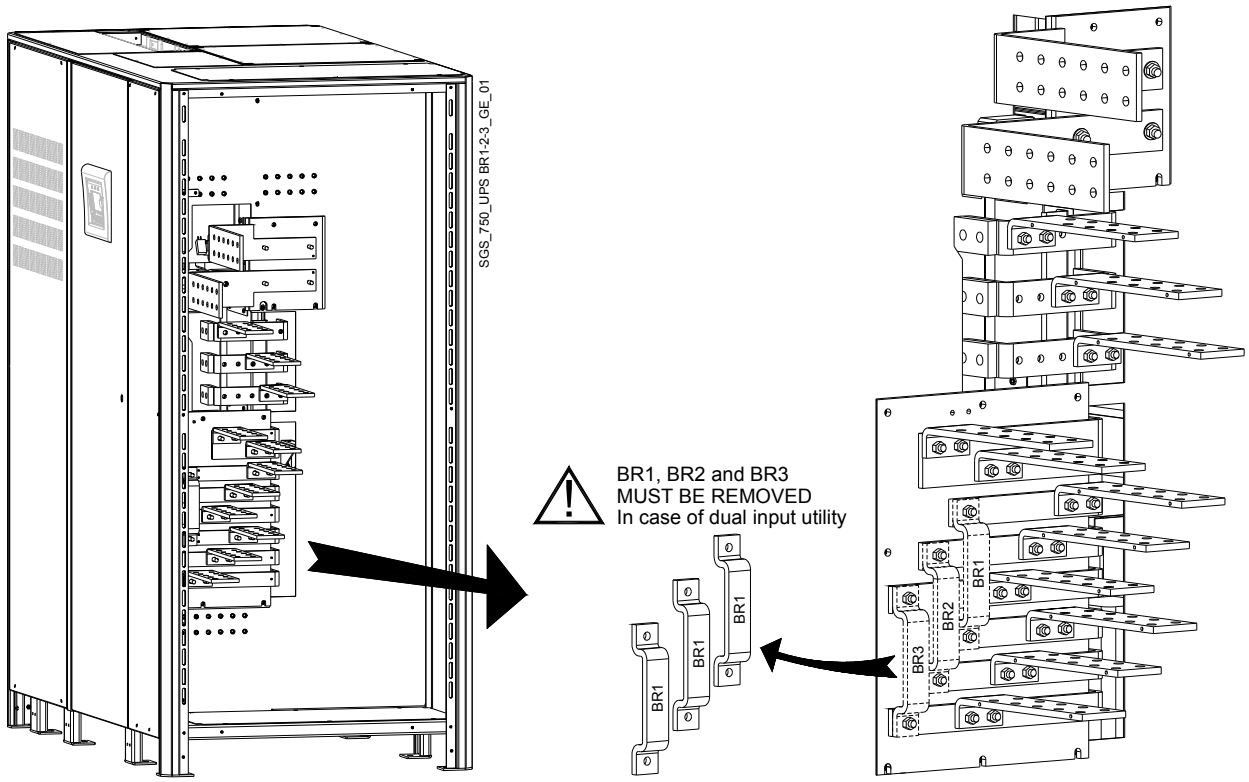


Fig. 3.9.3-3 SG Series 750 & SG Series 750 T12AC bus bars BR1, BR2 and BR3

For separate *Bypass* and *Rectifier* input configuration AC bus bars ***BR1***, ***BR2*** and ***BR3*** **MUST BE REMOVED**.

3.9.4 Battery and External Battery Breaker connection

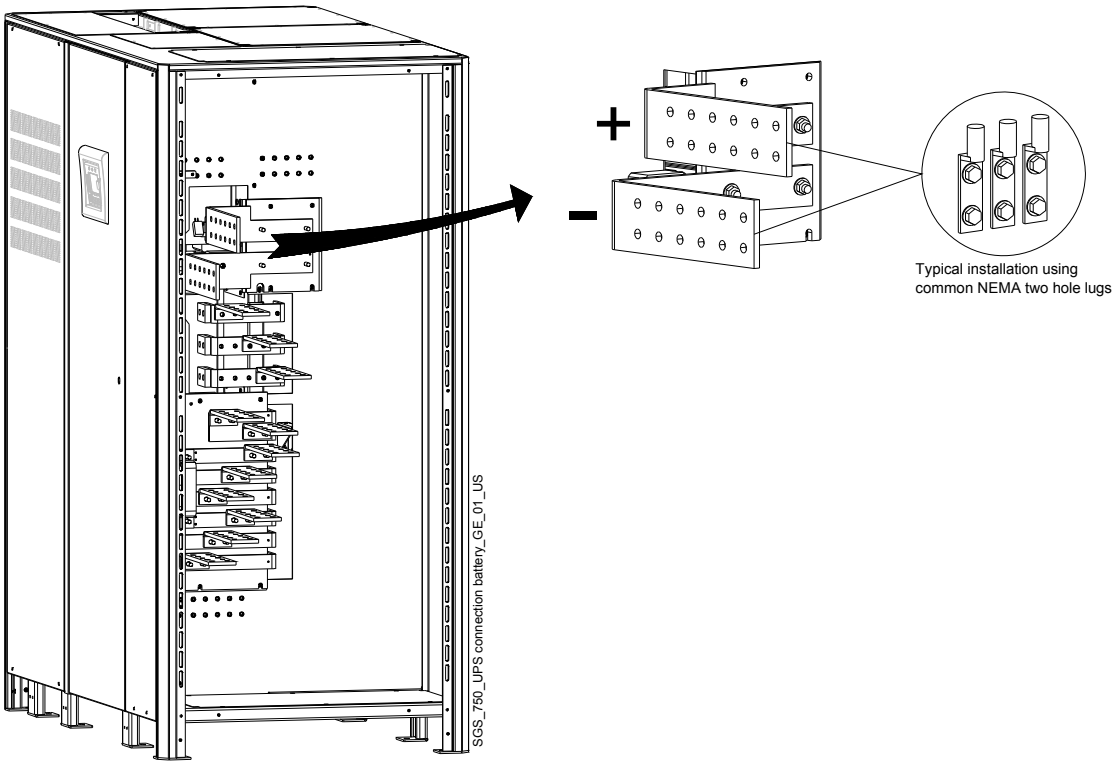


Fig. 3.9.4-1 SG Series 750 & SG Series 750 T12 power connections Battery

Use **M12x35 bolts** for the cable connections on BATTERY power wiring *Bus Bars*.
Battery Cable Terminations are to the *Positive* and *Negative Terminals* as shown above.
Connect wire to the *Bus Bars* using appropriate tools and appropriate torque.
Torque specification for two hole lugs on *Bus Bars*: see *Section 3.9.1*.

Battery			
+	Positive pole of the Battery	**–**	Negative pole of the Battery
	Do not insert the *Battery Fuses* before the commissioning.		

NOTE !

To meet standards concerning electromagnetic compliance, the connection between the UPS and external *Battery* must be done by using a shielded cable or suitable shielded (steel) conduit!

External Battery Breaker Release

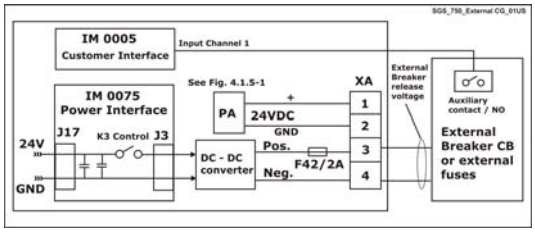


Fig. 3.9.4-2 External battery breaker connection

For connection or disconnection of the Battery, either an external breaker *CB with UVR*, or external fuses are required.
In case of the external breaker a release signal, must be connected to terminal *XA* (see *Fig. 4.1.5-1*).
The release signal will allow, after the Rectifier soft-start, the manual closure of the breaker.

In either case, fuses or breaker, an auxiliary contact must signalize the closure of breaker or fuse holder to Input channel 1 of the *P4 - Customer Interface* (see *Section 4.1)*.
Contact must be open with Battery disconnected (Normally open).

3.9.5 Interface to External Bypass for single unit

If the UPS system is equipped with an *External Maintenance Bypass Switch*, connect the *NO (Normally Open) voltage free auxiliary contact* from the *External Bypass Switch* to ***X4 - 1, 2*** of ***P27 – IM0108 - Interface for External Bypass*** inserted in the *Connectivity Rack*.

When this *NO (Normally Open)* contact closes, the *Inverter Output Contactor* ***K7*** opens and the *Load* transfer to *Inverter* will be inhibited.

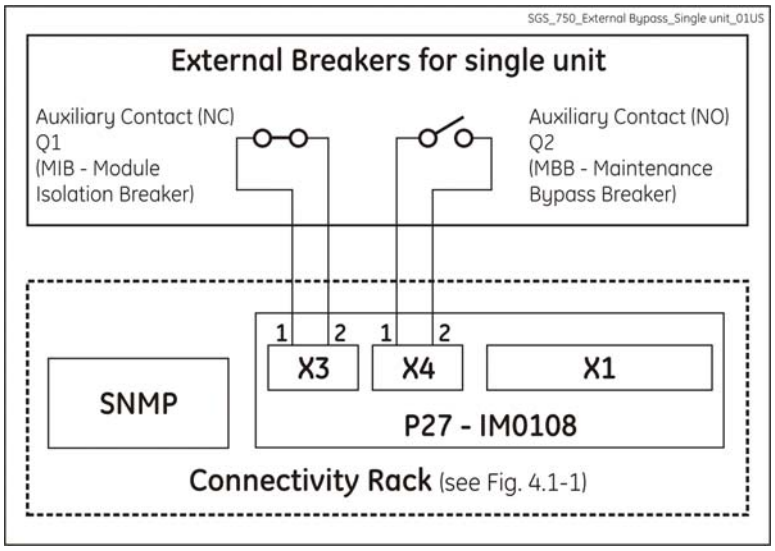


Fig. 3.9.5-1 Interface to External Bypass for single unit

SG Series 750 & *SG Series 750 T12* has to be interfaced to the *External Bypass Auxiliary Contacts* (NO) for safety reasons. This will prevent *contactor K7* from closing when the *external bypass breaker* is on.

The connections shown in the diagram are mandatory.

3.9.6 Connections to External Bypass switch in case of RPA Parallel System

RPA
Redundant Parallel Architecture

In a parallel system, this connection must be made between each UPS to a separate AUX contact of the External Maintenance Bypass Switch.

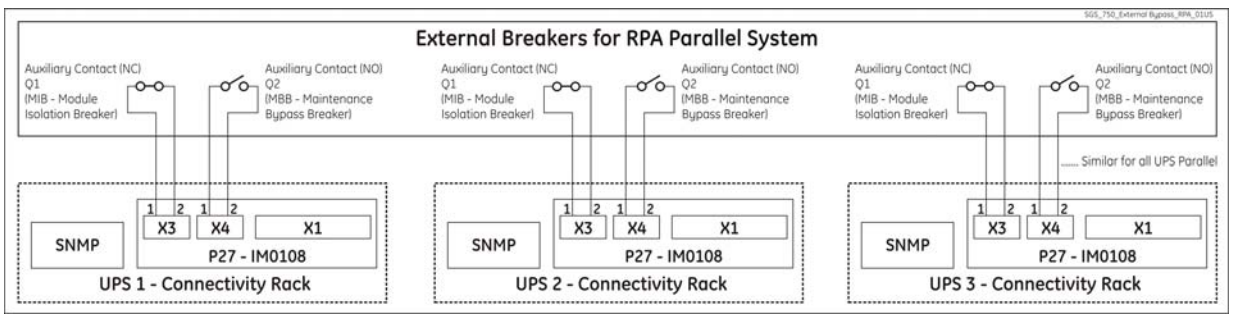


Fig. 3.9.6-1 Connections to External Bypass switch in case of RPA Parallel System

3.9.7 Setup for *SG Series 750* & *SG Series 750 T12* intended to be operated in eBoost™ Operation Mode

NOTE !

For systems intended to be operated in *eBoost™ Operation Mode*, the installation shall be protected with suitable surge protection devices (SPDs) on the AC bus feeding the UPSs.

Please contact your *Service Center* for more information.

RPA
Redundant Parallel Architecture

When using the "eBoost/IEMi control" function on the programmable user relays of the customer interface X1/J2 terminals in a Parallel System, a separate NO (Normally Open) contact must be connected to each individual unit.

3.10 RPA PARALLEL SYSTEM CONNECTION

WARNING !

This operation must be performed by QUALIFIED SERVICE PERSONNEL ONLY before the initial start-up.

ENSURE THAT THE UPS INSTALLATION IS COMPLETELY POWERED DOWN.

3.10.1 Power wiring of parallel units

To guarantee good *Load* sharing between the units of a *Parallel System*, we recommend that the cable length from the input distribution board (5) to the output distribution board (9) is equal for each unit (a+b = c+d = e+f = g+h = i+l = m+n). Tolerance: **+/- 10%**.

The *RPA Cable Saver* option introduces a bypass inductor in every UPS module, minimizing the influence of external conductor length on bypass current sharing.
The *RPA Cable Saver* option extends the cable length tolerance to **+/-50%** for runs not exceeding **160 feet** (49m).

The AC input power of the *Bypass* must be the same for all units of the parallel system - no phase shift allowed between units.

NOTE !

It is strongly recommended that no transformers, automatic circuit breakers or fuses be inserted between the unit's output and the *Load* common bus bars.

However, it is recommended that a disconnection or isolation switch be installed in order to totally isolate a unit if needed.

Verify that power wiring and control wiring are run in separate conduits or cable trays.
UPS input cables must be run in separate conduits from the output cables.

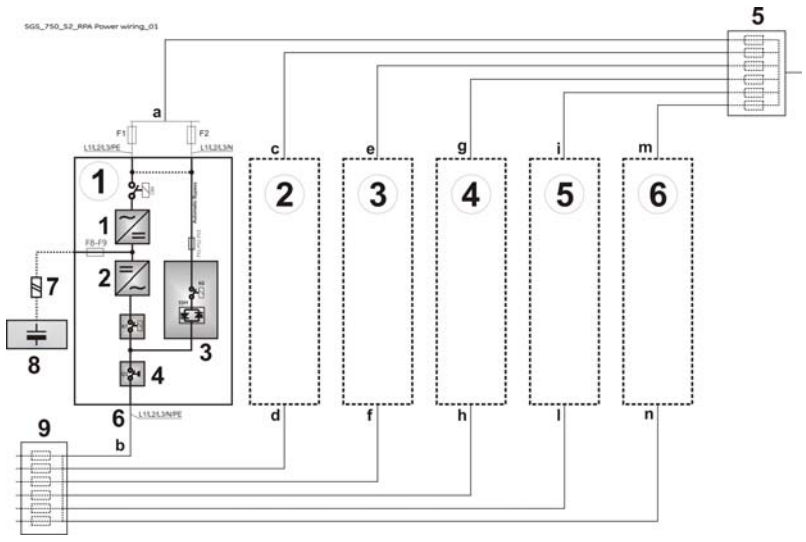


Fig. 3.10.1-1 Power wiring of RPA Parallel System

1 = Rectifier
2 = Inverter
3 = Automatic Bypass
4 = Q1 Output UPS switch
5 = Input Utility Distribution
6 = Unit Output Load
7 = External Battery fuse or MCB
8 = External Battery
9 = Common bus bar and Output Load Distribution
① = UPS Number 1
② = UPS Number 2
③ = UPS Number 3
④ = UPS Number 4
⑤ = UPS Number 5
⑥ = UPS Number 6

3.10.2 Parallel control bus connection

In cases of parallel operation, the communication between the units takes place through the **control bus cables**.

Each parallel unit is equipped with an additional board "***P13*** – ***RPA Board***" where the connectors ***J52*** **(A)** and ***J62*** **(B)** are located.
A short control cable provided with a ferrite ring core links the parallel board "***P13 – RPA Board***" with the parallel bus socket on which must be connected the **control bus cables** ***JA*** and ***JB*** on PCB "***P34 – Bus Interface***".
All the parallel units are connected to the same control bus.

This connection allows:

- The microprocessors of each unit to communicate with each other.
- The oscillators of each unit to be locked together.
- The regulation loops to compare the output current of each unit in order to equally share the *Load* current.

For increased reliability, this connection is made with redundant cables.
In this way, communication is maintained between units in case one of the control cables should fail or be accidentally damaged or disconnected.

The standard length of the control bus cable between two parallel unit is **40 ft** / **12 m**.
Maximal overall length of bus connection, between the first and the last unit, should not be longer than **276 ft** / **84 m**.
Verify that control wiring is run in individual separate steel conduit.

NOTE !

Under no circumstance should the control bus cable connecting *JA (1/2/3/4/5)* and *JB (1/2/3/4/5)* be connected or disconnected after the system has been powered On.

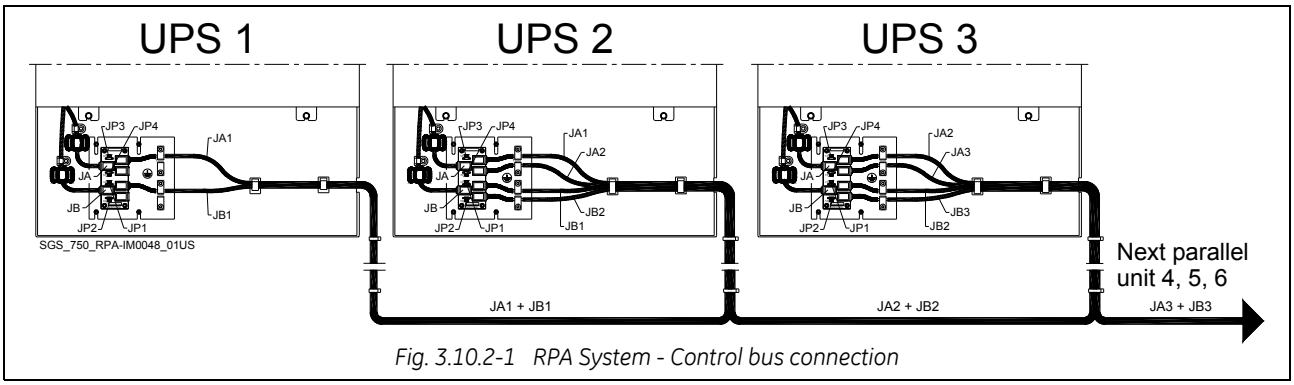


Fig. 3.10.2-1 RPA System - Control bus connection

The shield of the control bus cable, connected on *JA* and *JB* must be connected to ground with the appropriate cable clamps fitted on the parallel bus socket.

It is important to place the units in sequence of their assigned number.
A unit number from ***1*** to ***6*** is defined by the setting of parameters and displayed on the panel (*P1* to *P6*).
This number is also marked inside and outside the packaging.

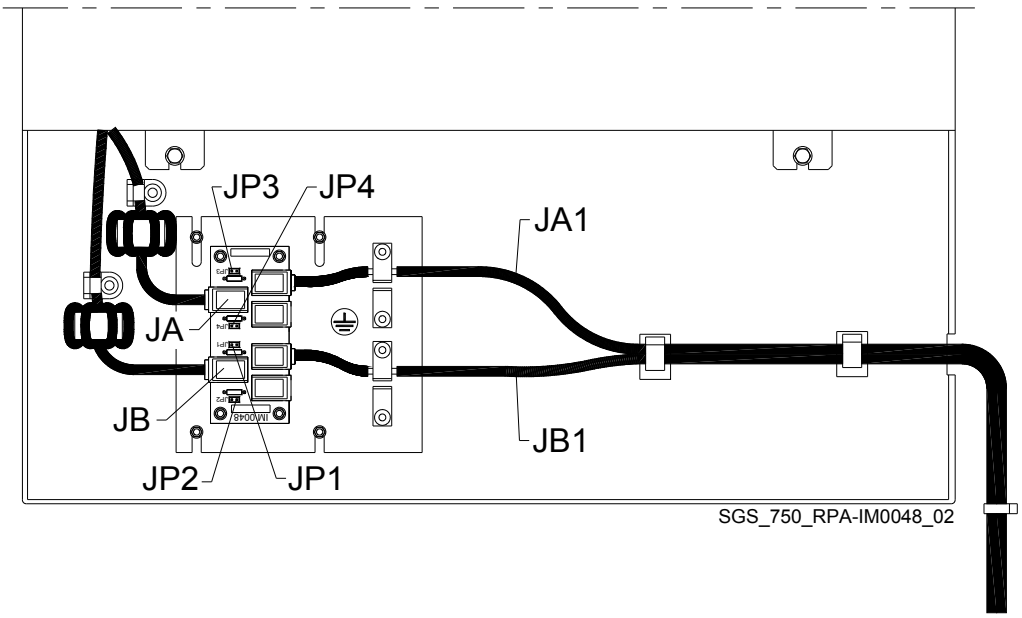


Fig. 3.10.2-2 Bus connection on terminal units

Terminal units

On the parallel bus PCB "***P34 – Bus Interface (IM0048)***", of the **first and last** units (terminal) of the parallel system the Jumpers ***JP1***, ***JP2***, ***JP3*** and ***JP4*** **MUST BE INSERTED**.

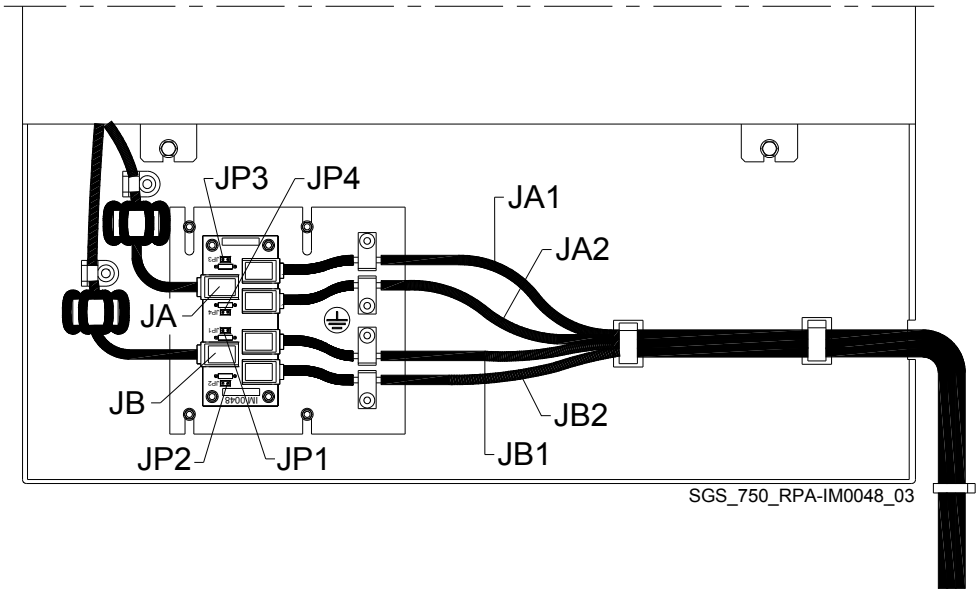


Fig. 3.10.2-3 Bus connection on intermediate units

Intermediate units

On the parallel bus PCB "***P34 – Bus Interface (IM0048)***" of the **intermediate units** of the parallel system the Jumpers ***JP1***, ***JP2***, ***JP3*** and ***JP4*** **MUST BE REMOVED**.

NOTE !

In a parallel system composed of 2 or more units, only the first and last units (having 1 input *JA* and *JB* free) have the Jumper *JP1*, *JP2*, *JP3* and *JP4* inserted on parallel bus PCB "*P34 – Bus Interface (IM0048)*". See *Fig. 3.10.2-2*.

3.10.3 Control bus cable location

WARNING !

This operation must be performed by QUALIFIED SERVICE PERSONNEL ONLY before the initial start-up.

ENSURE THAT THE UPS INSTALLATION IS COMPLETELY POWERED DOWN.

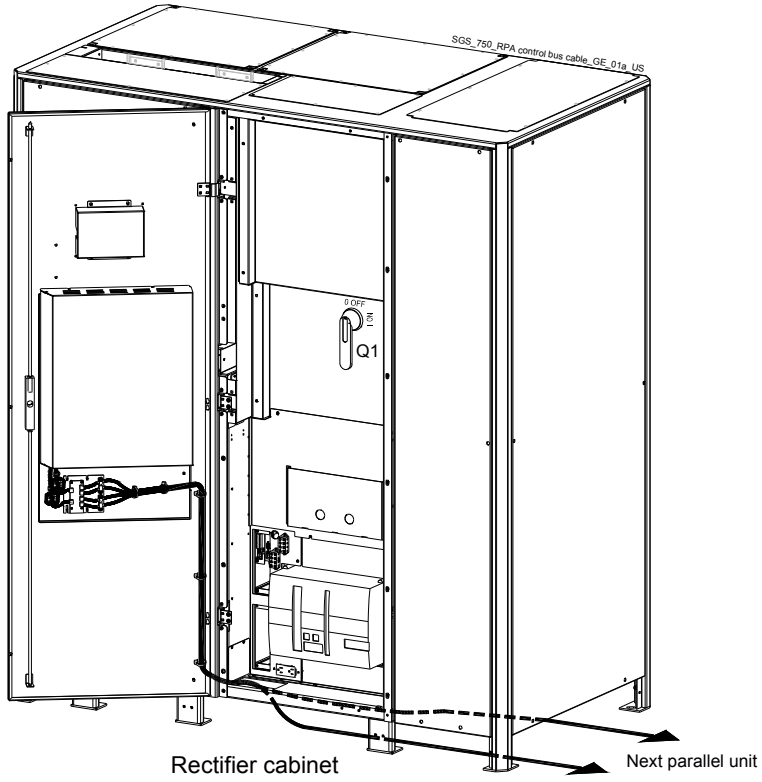


Fig. 3.10.3-1 View electronic module on intermediate unit

Access to the control bus connection.

The control bus connection between parallel units must be made on the ***electronic module*** "***P34 – Bus Interface (IM0048)***" situated at the inside of the UPS door.

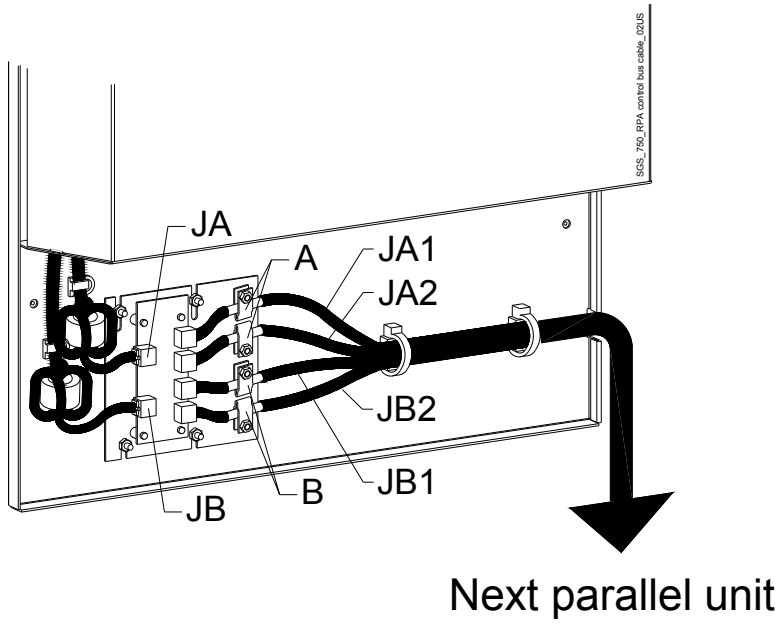


Fig. 3.10.3-2 Front view electronic module on intermediate unit

Control bus cables connection.

- Plug the cables ***JA*** *(1/2/3/4/5)* and ***JB*** *(1/2/3/4/5)* onto the RJ connectors ***JA*** and ***JB*** located on parallel bus PCB "***P34 – Bus Interface (IM0048)***" (going to *"P13 – RPA Board" J52(A)* and *J62(B)*).
- Fix both cables ***JA*** *(1/2/3/4/5)* and ***JB*** *(1/2/3/4/5)* to parallel bus socket connecting the cable shield to ground by means the cable clamps "***A***".

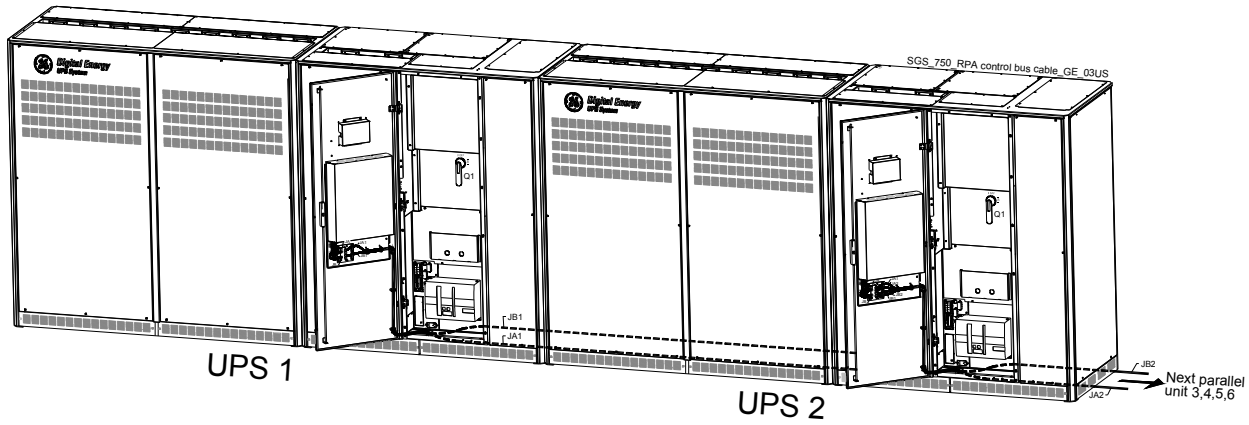


Fig. 3.10.3-3 Control Bus cable routing and connection

Control bus cables routing

Place and fix the cables ***JA-1/2/3/4/5*** and ***JB-1/2/3/4/5*** inside the UPS cabinets in the position illustrated in the drawing *Fig. 3.10.3-3*.

NOTE !

Pay attention when cabling and routing the bus cables *JA* and *JB* inside the UPS cabinet.

In case one unit should be removed from the parallel system, the bus cables *JA* and *JB* must be removed from the cabinet without disconnecting them from the metal plate where the sockets *JA* and *JB* are located.

For reliability reasons the cables ***JA-1/2/3/4/5*** and ***JB-1/2/3/4/5*** connecting the units should be run in separated protected conduits (as indicated in *Fig. 3.10.3-3*) separated from the power cables.

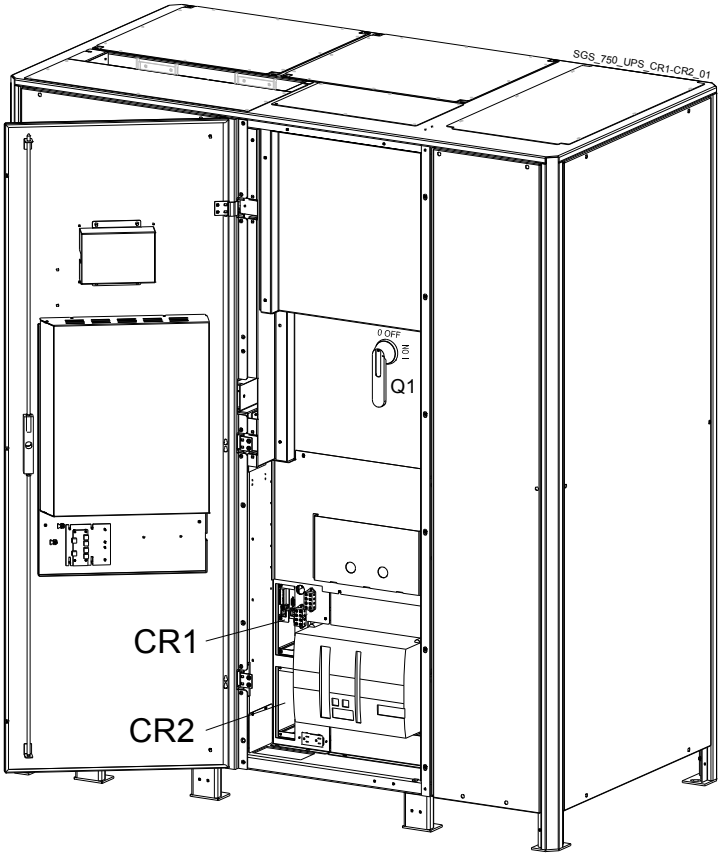
It is important that the cable *JA* must be the same length as cable *JB*.

WARNING !

Connection and commissioning of an additional UPS to an existing parallel system, must be performed by a GE SERVICE ENGINEER from of your *Service Center*.

4 CUSTOMER INTERFACE

Connectivity Rack CR1 and *CR2*



SG Series 750 & *SG Series 750 T12* are delivered with 2 *Connectivity Rack (CR1* and *CR2*).

CR1 Connectivity Rack with a Customer Interface (see *Section 4.1)*

CR2 Connectivity Rack for additional Customer Interface (option)

WARNING !

The installation of the option "*Additional Customer Interface*" must be performed by a *SERVICE ENGINEER* from of your *Service Center*.

The operation must be performed with the UPS system COMPLETELY SHUTDOWN.

4.1 CUSTOMER INTERFACE

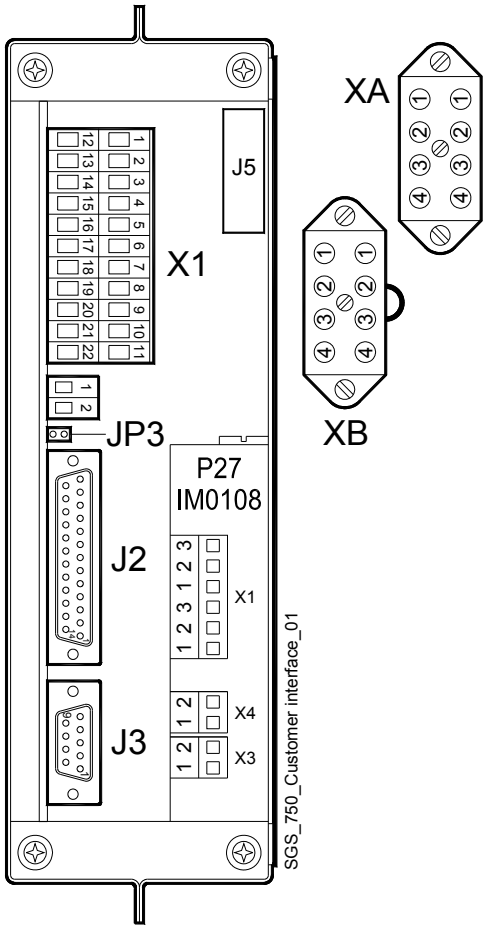


Fig. 4.1-1 Customer interface

J3 - Serial port RS 232 (sub D - female 9 pin) Suitable for GE protocol		
Pin 2: TX (out)	**Pin 3**: RX (in)	**Pin 5**: GND

J2 - (subD-female 25 pin) – Output signals on voltage free contacts			
J2/1, 2, 3	NO, C, NC	Utility Failure	(default Parameter RL=1)
J2/4, 5, 6	NO, C, NC	Load on Inverter	(default Parameter RL=3)
J2/7, 8, 9	NO, C, NC	Stop Operation	(default Parameter RL=5)
J2/14, 15, 16	NO, C, NC	Load on Utility	(default Parameter RL=2)
J2/17, 18, 19	NO, C, NC	General Alarm	(default Parameter RL=4)
J2/20, 21, 22	NO, C, NC	Acoustic Alarm	(default Parameter RL=6)

Signals on terminals *X1* and on connector *J2* are in parallel and therefore not separated galvanically from each other.
The programmable signals on *X1* and *J2* will be disabled with *Q1* open, with the exception of the signals for *"16 - Manual Bypass ON"* and *"26 - EPO"*.

Terminals for *EPO* connection (for XB terminals see *Section 4.1.6*)	
XB/1, 4 or **J2/12, 25**	NC *EPO* (Emergency Power Off) - See *Section 4.7.1*

Note: to enable this function, remove cable short-circuiting *XB / 2 – 3* (see *Section 4.1.6*) and the Jumper *JP3* on P4 – Customer Interface.

X1 – Output signals on voltage free contacts - terminals			
X1/1, 2, 3	NO, C, NC	Utility Failure	(default Parameter RL=1)
X1/4, 5, 6	NO, C, NC	Load on Inverter	(default Parameter RL=3)
X1/7, 8, 9	NO, C, NC	Stop Operation	(default Parameter RL=5)
X1/12, 13, 14	NO, C, NC	Load on Utility	(default Parameter RL=2)
X1/15, 16, 17	NO, C, NC	General Alarm	(default Parameter RL=4)
X1/18, 19, 20	NO, C, NC	Acoustic Alarm	(default Parameter RL=6)

Input contacts	
X1/10, 21 or **J2/10, 23**	Programmable (default = RL1)
X1/11, 22 or **J2/11, 24**	Programmable / Generator ON (NO) (def. = RL2)

NO = Normally Open **C** = Common **NC** = Normally Closed

J5: This connector can be used for additional ***3-ph SNMP/WEB plug-in adapter*** (installation only when the UPS is switched Off).

P27 - IM0108: Interface to External Bypass (see *Section 3.9.5* and *3.9.6*).

XA: terminals for 24Vdc connection (see *Section 4.1.5*). **XB**: terminals for *EPO* connection (see *Section 4.1.6*).

Programmable user relays

On terminals ***X1*** or ***J2*** connector, six of the following ***27 signals*** can be selected from the display, entering with the appropriate password.

0- No Information	14- Rectifier Utility Failure
1- Buzzer	15- Battery Discharge
2- General Alarm	16- Manual Bypass ON
3- Load on Utility	17- Rectifier ON
4- Stop Operation	18- Inverter ON
5- Load on Inverter	19- Boost Charge
6- Utility Failure	20- Battery Earth Fault
7- DC Over Voltage	21- Battery Fault
8- Low Battery	22- Relay Input 1
9- Overload	23- Relay Input 2
10- Over Temperature	24- Relay Output ON
11- Inverter-Utility not syncron.	25- Relay Output OFF
12- Bypass Locked	26- *EPO* (Emergency Power Off)
13- Bypass Utility Failure	27- eBoost/IEMi mode

Programmable functions on contacts (X1 - J2)

Some UPS functions can be activated with parameters when an external Normally Open contact is closed on:

X1-10, 21 / J2-10, 23 or **X1-11, 22 / J2- 11, 24**

Selectable functions by changing **parameters** (password required) are:

0 - No function **1 - Inverter ON**
2 - Inverter OFF **3 - Print All**
4 - Status Relay **5 - Generator ON**
6 - External Bypass ON
7 - External Battery Fuses, or External K3
See Alarm 4104 - "Battery Fuses"
8 – eBoost/IEMi control

Voltage free contacts: Max. DC / AC: 24V / 1.25A
IEC 60950 (SELV circuit)
Min. Signal Level: 5Vdc/5mA

4.1.1 Serial Port *J3*

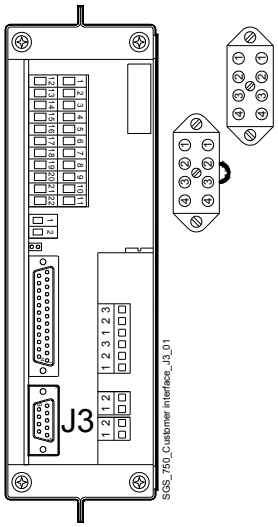


Fig. 4.1.1-1 Serial port J3

Serial port *J3* - *RS-232* (sub D, female 9 pin) that allows:

Total remote management of the system using software *GE Power Diagnostics*, *GE Data Protection* or *GE Service Software* for system protection and management of the UPS systems.

RPA
Redundant Parallel Architecture

The serial port *J3* - *RS232* is enabled on all the units of the parallel system.

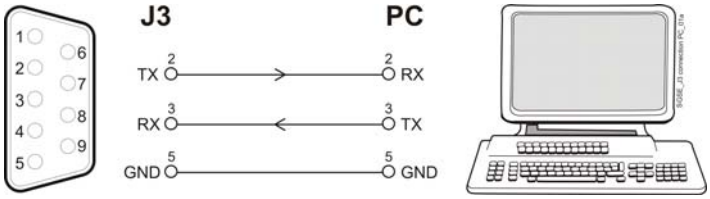


Fig. 4.1.1-2 Serial port J3 connection to PC with RS232 1:1 cable DB9m – DB9f

4.1.2 Output free potential contacts

The interface board provides **6 voltage free relay contacts** giving some UPS critical alarms and operation mode.
These signals are available either on connector ***J2*- (sub D, female 25 pin)** or terminal blocks ***X1***.

The meaning of the alarms on the free contacts in standard configuration (default) is the following:

X1 / 1, 2, 3	or	**J2 / 1, 2, 3**	**(NO, C, NC)**	**Utility Failure**
X1 / 4, 5, 6	or	**J2 / 4, 5, 6**	**(NO, C, NC)**	**Load on Inverter**
X1 / 7, 8, 9	or	**J2 / 7, 8, 9**	**(NO, C, NC)**	**Stop Operations**
X1 / 12, 13, 14	or	**J2 / 14, 15, 16**	**(NO, C, NC)**	**Load on Utility**
X1 / 15, 16, 17	or	**J2 / 17, 18, 19**	**(NO, C, NC)**	**General Alarm**
X1 / 18, 19, 20	or	**J2 / 20, 21, 22**	**(NO, C, NC)**	**Acoustic Alarm**

In case different alarms or operating status are required, they can be configured on the same terminals via software from the *control panel*.
The configuration can be changed in ***parameters mode*** by a trained operator using the appropriate password.

NOTE !

The programmable signals on *X1* and *J2* will be disabled with *Q1* open, with the exception of the signals for *"16 - Manual Bypass ON"* and *"26 - EPO"*.

4.1.3 Programmable input free contacts

Some programmable UPS functions (indicated in *Section 4.1*), can be activated by closing an external contact, if connected, on:

X1 / 10, 21	or	**J2 / 10, 23**	**User Input 1 (default = Not used)**
X1 / 11, 22	or	**J2 / 11, 24**	**User Input 2 (default = Emergency GEN ON)**

4.1.4 Gen Set Signaling (GEN ON)

If an emergency generator set supplies the UPS in case of *Mains Failure* and the generator is considerably unstable in frequency, it should be suitable to install the signal "***Generator ON***" on ***X1 / 11, 22*** or ***J2 / 11, 24***). See *Fig. 4.1-1 / X1* and *J2*.

Since the Parameter for of the reading of the Generator function is password protected, call the nearest *Service Center* for it's activation.

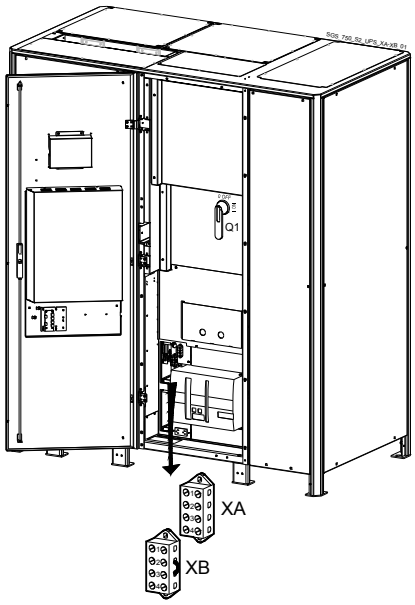
When this contact closes, it changes certain (programmable) functions such as:
- Enabling or disabling of synchronization and consequently the *Load* transfer to generator.
- Reduction or elimination or delay of *Battery* recharging during the generator operation.

Additionally, when the "***Generator ON***" input contact is closed, the UPS will inhibit *eBoost™ Operation Mode* and revert to double-conversion operation.

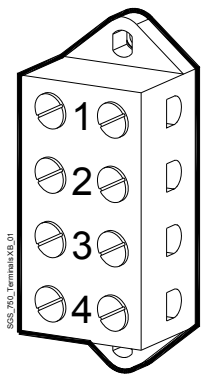
RPA Redundant Parallel Architecture

In a parallel system a separate NO (Normally Open) contact must be connected to each individual unit.

4.1.5 Auxiliary Power Supply (APS) 24Vdc and Battery Breaker Release



Terminals XA



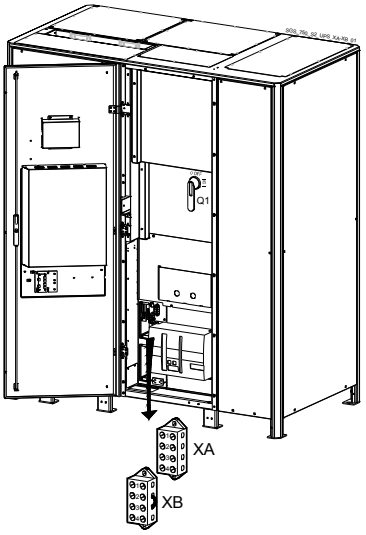
XA-1	24Vdc
XA-2	GND
XA-3	Positive (+) Battery Breaker Release Voltage
XA-4	Negative (-) Battery Breaker Release Voltage

Fig. 4.1.5-1 Terminals XA for connection 24Vdc and Battery Breaker Release

4.1.6 EPO (Emergency Power Off) Input contact

BE AWARE !

The reliability of the system depends on this contact NC (Normally Closed)!



Terminals XB

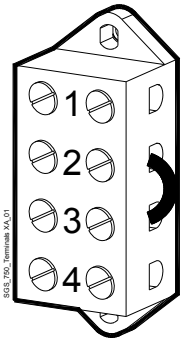


Fig. 4.1.6-1 Terminals XB for connection EPO

An external Emergency switch (Normally Closed voltage-free contact) can be connected on terminals ***XB / 1 - 4*** or connector ***J2 / 12 - 25*** of the ***P4 - Interface Customer***.

NOTE !

To enable this function, remove cable short-circuiting *XB / 2 - 3* on the *Terminal XB* and the *Jumper JP3 on P4 – Customer Interface*, when the cables have been already connected on *XB or J2*.

When opened, this contact causes the immediate opening of the *Bypass Contactors* ***K6*** and ***K7***, *Rectifier input contactor* ***K4***, *External Battery Breaker* (if present) as well as the shutdown of the *Rectifier* and the *Inverter* and the *Static-Switch*.

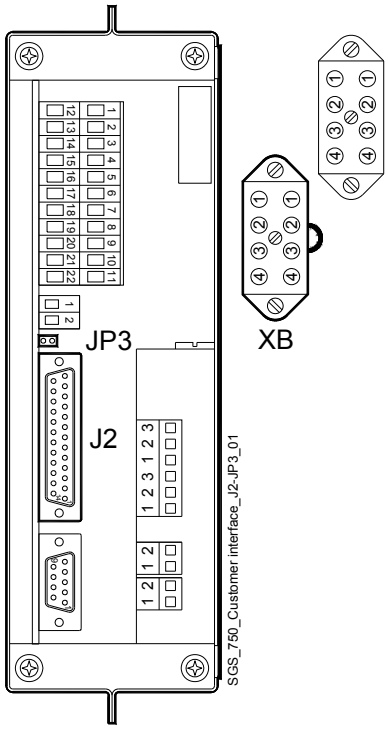


Fig. 4.1.6-2 Customer interface

NOTE ! **This procedure could imply a Load shutdown.**

NOTE !

In case of parallel *Customer Interface* the *EPO* contact must be connected to one *Customer Interface* only, but the bridge on *X2* and *Jumper JP3* on the *P4 – Customer Interface* must be removed on all other boards.

RPA Redundant Parallel Architecture

In a parallel system a separate NC (Normally Closed) contact must be connected individually to each unit.

When the *EPO* has been activated, the system must be restored as follows:

- Realize the push-button ***EPO*** (contact on *XB / 1, 4* is closed again).
- Press the key *"**O**" (Inverter Off – see Section 5.2 – Operating Manual)* on the control panel.

RPA Redundant Parallel Architecture

In case of a parallel system press the key "O" (inverter Off) on the control panel of each unit connected on the parallel bus and having its output switch Q1 closed.

5 NOTES

5.1 NOTES FORM

It is recommended to note in this section ***Notes***, with date and short description all the operations performed on the UPS, as:
Maintenance, components replacement, abnormal situations, etc.

Date	Description	Done by